



中拓国际
ZHONGTUO INTERNATIONAL

沧州中拓冷弯成型设备制造商

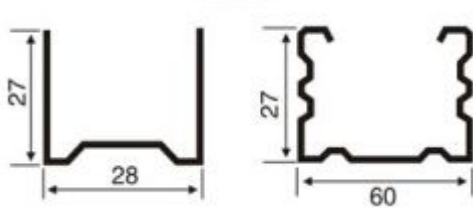
CANGZHOU ZHONGTUO COLD ROLL FORMING MACHINERY

Room 807, Building 6, Taida International, Yunhe district, Cangzhou City, Hebei province, China

Contact: Vivian Tel: +86 18730769688 QQ: 2087793513 Skype: cnzt005@zhongtuocn.com

60-27-28 roll forming machine

Customer drawing profile:



Thickness :0.3-0.7mm

S/N	Name	Parameter	Pictures
1	Decoiler	Usage: It is used to support the steel coil and uncoil it in a turntable way. Passive uncoil pulled by roll forming system Loading capacity: 1.5T Uncoiling width: 300mm Inner diameter: 450-550mm	
2	Feeding and leveling	Usage: Put the raw material(steel plate) through the beach to manufacture and process, it can guarantee that the products are neat, parallel and everything is uniformity. Please refer to the equipment regulation to know the function of locate angle iron	



沧州中拓冷弯成型设备制造商

CANGZHOU ZHONGTUO COLD ROLL FORMING MACHINERY

Room 807, Building 6, Taida International, Yunhe district, Cangzhou City, Hebei province, China

Contact: Vivian Tel: +86 18730769688 QQ: 2087793513 Skype: cnzt005@zhongtuocn.com

3	Roll forming machine	<p>Size: 3000 × 1000 × 1400mm</p> <p>Weight t: 3tons</p> <p>Voltage: 380V/50HZ 3Phase (as customer's request)</p> <p>Frame : middle plate welded</p> <p>Memorial arch frame type</p> <p>Frame thickness: 25mm</p> <p>Drive mode: gear</p> <p>Material of rollers: GCr12MoV</p> <p>Material of shafts: 45# steel with tempering</p> <p>Diameter of shafts: $\phi 40$mm</p> <p>Number of rollers : 10 rollers</p> <p>Main power: 3kw</p> <p>Speed: 25m/min</p> <p>Cycloidal planetary gear speed reducer)</p>	 
5	Shearing machine	<p>Material of blades: Gcr12 quenched</p> <p>Power supply : hydraulic power</p> <p>Frame : Pillar style with rack & pinion system</p> <p>Stroke switch : non-contact photoelectric switch</p>	 





中拓国际
ZHONGTUO INTERNATIONAL

沧州中拓冷弯成型设备制造商

CANGZHOU ZHONGTUO COLD ROLL FORMING MACHINERY

Room 807, Building 6, Taida International, Yunhe district, Cangzhou City, Hebei province, China

Contact: Vivian Tel: +86 18730769688 QQ: 2087793513 Skype: cnzt005@zhongtuocn.com

6	Hydraulic Station	Hydraulic motor Power: 3kw Hydraulic oil: 46# Components: The system includes a set of hydraulic tank, a set of hydraulic oil pump, and two hydraulic pipes. And two sets of electromagnetism valves.	
7	Electric Control System	Feature: 1. Adopted PLC, transducer, touch panel from Delta Taiwan to ensure high speed with stability, precision and lifetime. 2.Other electric element are Delta 3. Equipped with movable switch, air break, radiator, transformer & electric leakage protector for operation convenience and safety.	
8	Run-out table	It adopts welded steel and supported roller to transmit the products.	
9	Price: USD8500 /LINE FOB XINGANGCHINA Payment: 30% T/T in advance and balance 70% after inspection confirmation before shipment.		
10	1. One year, and we will provide the technical support for the whole life. 2. Training: the buyer should charge of visa, return ticket, food and accommodation overseas and USD50/person/day for salary. 3. Need one technicians. 4. Training time: one week (contains the time of installation and adjustment)		



中拓国际
ZHONGTUO INTERNATIONAL

沧州中拓冷弯成型设备制造商

CANGZHOU ZHONGTUO COLD ROLL FORMING MACHINERY

Room 807, Building 6, Taida International, Yunhe district, Cangzhou City, Hebei province, China

Contact: Vivian Tel: +86 18730769688 QQ: 2087793513 Skype: cnzt005 [@zhongtuocn.com](mailto:cnzt005@zhongtuocn.com)





中拓国际
ZHONGTUO INTERNATIONAL

沧州中拓冷弯成型设备制造商

CANGZHOU ZHONGTUO COLD ROLL FORMING MACHINERY

Room 807, Building 6, Taida International, Yunhe district, Cangzhou City, Hebei province, China

Contact: Vivian Tel: +86 18730769688 QQ: 2087793513 Skype: cnzt005@zhongtuocn.com





中拓国际
ZHONGTUO INTERNATIONAL

沧州中拓冷弯成型设备制造商

CANGZHOU ZHONGTUO COLD ROLL FORMING MACHINERY

Room 807, Building 6, Taida International, Yunhe district, Cangzhou City, Hebei province, China

Contact: Vivian Tel: +86 18730769688 QQ: 2087793513 Skype: cnzt005 [@zhongtuocn.com](mailto:cnzt005@zhongtuocn.com)

