



沧州中拓冷弯成型设备制造有限公司

CANGZHOU ZHONGTUO COLD ROLL FORMING MACHINERY Co.ltd

Office: Room 807, Building 6, Taida International, Yunhe district, Cangzhou City, Hebei province, China

Contact: Vivian Tel:+86 18730769688 QQ:2087793513 Skype: cnzt005@zhongtuocn.com

Shutter door roll forming machine

Customer requirement:



Thickness : 0.5mm-- 1.2mm, the coil width is 121mm.

S/N	Name	Parameter	Picture
1	Decoiler	Usage: It is used to support the steel coil and uncoil it in a turntable way. Passive uncoil pulled by roll forming system a. Coil inner diameter: 450-550mm b. Coil max width: 300mm c. Max carrying capacity: 3000kg	
2	perforation machine	a. Material of mold: Gcr12MoV quenched b. Power: 3kw c. The size of the holes: 3mm(round) d. The thickness of material :0.5-1.2mm e. The feeding material width 121mm	




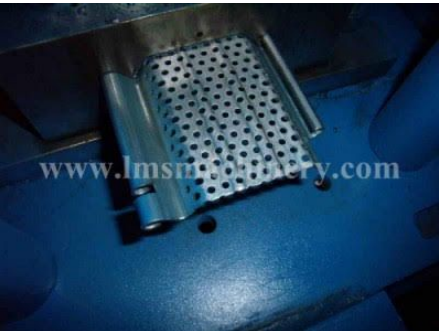


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3	Entry leveling and punching dots	This part will level coil to make sure it is neat clean and straight.	
4	Roll forming machine	a. Number of forming steps: 12 stations b. Shaft material: 45# steel with quenched treatment, precision machined, The diameter: \varnothing 50mm c. Roller material: bearing steel with quenched treatment d. Transport: by gear e. Forming speed: 5-15m/min f. Motor: 4kw g. Voltage: 380v, 50Hz, 3 phase h. Structure: independent stand i. Size of machine: 4.5m * 0.8m * 1.2m j. weight: 2.6T	
5	Punch the lack holes	a. Power support: Hydraulic b. Material of mould: Cr12Mov c. Material thickness: 0.5-1.2mm	 



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4	Shearing system	The material of blade: Cr12Mov, Hardening HRC 58-62℃ Length Tolerance:3m±1.5mm	
5	Hydraulic station	Hydraulic motor Power:3kw Hydraulic oil: 46# Hydraulic pressure : 12Mpa Components: The system includes a set of hydraulic tank, a set of hydraulic oil pump, and two hydraulic pipes. And two sets of electromagnetism valves.	
6	PLC station	PLC control system, we will take Panasonic or you can specify the one you like. Different with normal machine, PLC programmed will add servo cutting saw control parameters.	
7	Run out table	It adopts welded steel and supported roller to transmit the products. Quantity:2 sets	
8	<p>Price: FOB TIANJIN XINGANG CHINA</p> <p>Shutter door machine with punch: USD 14000(with two moulds)</p> <p>perforation machine: USD9500</p> <p>Payment: 30% T/T in advance and balance 70% after inspection confirmation before shipment.</p> <p>Delivery time :30 days</p> <p>Container need: one 20'</p>		



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| 9 | <ol style="list-style-type: none">1. One year, and we will provide the technical support for the whole life.2. Training: the buyer should charge of visa, return ticket, food and accommodation overseas and USD50/person/day for salary.3. Need one technician.4. Training time: one week (contains the time of installation and adjustment) |
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Here are machine pictures for your reference:

