



# 沧州中拓冷弯成型设备制造商

## CANGZHOU ZHONGTUO COLD ROLL FORMING MACHINERY

Room 807, Building 6, Taida International, Yunhe district, Cangzhou City, Hebei province, China

Contact: Vivian Tel:+86 18730769688 Skype: cnzt005@zhongtuocn.com

### Tee gird with black line roll forming machine for Main Tee and Cross Tee

#### Customer drawing profile:

产品 Products	截面图 Cross-section	高度 Height	宽度 Width
主龙骨 Main Tee		32	26
副龙骨 Cross Tee		32	26

Thickness: 0.3-0.5mm

S/N	Name	Parameter	Pictures
1	Decoiler	Usage: It is used to support the steel coil and uncoil it in a turntable way. Passive uncoil pulled by roll forming system Loading capacity: 1.5T Uncoiling width: 300mm Inner diameter: 450-550mm	
2	Feeding and leveling	This part will level coil to make sure it is neat clean and straight.	
3	Roll forming machine	Size: 5500x800x1400mm Weight t: 2.8 tons Voltage:380V/50HZ3Phase(as customer's request) Roller fixer : Guide column Frame : middle plate welded Memorial arch frame type Frame thickness:25mm Drive mode: gear Gear material: GCr12MoV	

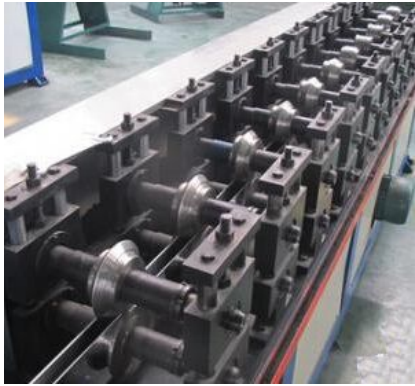
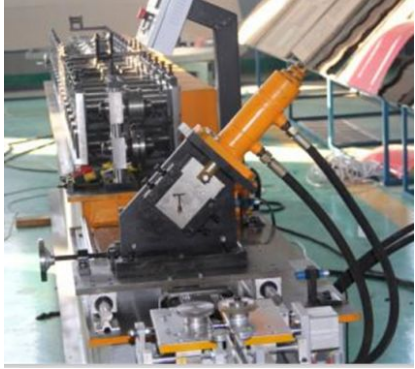




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		<p><b>Material of rollers: GCr12MoV</b></p> <p><b>Material of shafts: 45# steel with tempering</b></p> <p>Diameter of shafts: <math>\phi 40\text{mm}</math></p> <p>Number of rollers :16 rollers</p> <p>Main power: 4kw</p> <p>Seed:15m/min</p> <p>(Cycloidal planetary gear speed reducer)</p>	
4	Shearing machine	<p><b>Material of blades: Gcr12 quenched</b></p> <p>Power supply : hydraulic power</p> <p>Frame : Pillar style with rack &amp; pinion system</p> <p>Stroke switch : non-contact photoelectric switch</p>	
5	Hydraulic Station 1set	<p>Hydraulic motor Power: 3kw</p> <p>Hydraulic oil: 46#</p> <p>Components: The system includes a set of hydraulic tank, a set of hydraulic oil pump, and one hydraulic pipes.</p>	
6	Electric Control System	<p>Feature:</p> <ol style="list-style-type: none"> <li>1. Adopted PLC, transducer, touch panel from Delta Taiwan to ensure high speed with stability, precision and lifetime.</li> <li>2. Other electric element are Delta</li> <li>3. Equipped with movable switch, air break, radiator, transformer &amp; electric leakage protector for operation convenience and safety.</li> </ol>	
8	Runout table	It adopts welded steel and supported roller to transmit the products.	
9	<p><b>Price: USD 10800 /LINE FOB XINGANGCHINA(this machine can produce Main Tee and Cross Tee)</b></p>		



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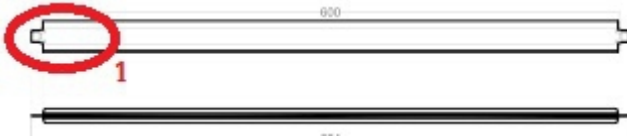
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	Payment: 30% T/T in advance and balance 70% after inspection confirmation before shipment.
<b>10</b>	<ol style="list-style-type: none"> <li>1. One year, and we will provide the technical support for the whole life.</li> <li>2. Training: the buyer should charge of visa, return ticket, food and accommodation overseas and USD50/person/day for salary.</li> <li>3. Need one technician.</li> <li>4. Training time: one week (contains the time of installation and adjustment)</li> </ol>

### Punching machine for head

#### Customer drawing profile:



Thickness: 0.3-0.5mm

This machine will punch the head for Main Tee and Cross Tee

Name	Parameter	Pictures
Punching machine	<p>The power :1.5 KW</p> <p>The material of mould:GCr12 Mov</p> <p>The press: 25 T</p>	



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Price: USD 2500

Payment: 30% T/T in advance and balance 70% after inspection confirmation before shipment.

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2. Training: the buyer should charge of visa, return ticket, food and accommodation overseas and USD50/person/day for salary.
3. Need one technician.
4. Training time: one week (contains the time of installation and adjustment)

### Punching machine for the holes



Thickness: 0.3-0.5mm

This machine will punch the holes in Main Tee.

Name	Parameter	Pictures
Punching machine	<p>The power :1.5 KW</p> <p>The material of mould:GCr12 Mov</p> <p>The press: 25 T</p>	





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Contact: Vivian Tel:+86 18730769688 Skype: cnzt005@zhongtuocn.com

Price:USD 2600

Payment: 30% T/T in advance and balance 70% after inspection confirmation before shipment.

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2. Training: the buyer should charge of visa, return ticket, food and accommodation overseas and USD50/person/day for salary.
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