



定制自动化机械策划方案

技术现场安装调试, 作业流程专业辅导
技术人员免费培养, 开启专业售后服务



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Website



公众号



官网



专业 创新 敬业
Professional Innovation Dedication

商标礼品机器制造商
Label & Gifts Machine Manufacturer

东莞市金裕自动化机械设备有限公司
Dongguan Jinyu Automation Equipment Co., Ltd.

M 使命 Mission

- 竭誠服務 不斷創新

Whole hearted service Continuous innovation

V 願景 Vision

- 締造領先企業
- 成就一流品牌

Create leading enterprise

Build first-class brand

C 核心理念 Core values

- 以客為尊 傾心服務 和諧共進
- 以誠為本 誠信守業 互利雙贏
- 以質為根 專注品質 永續經營

Customer respected, devoted to the service, harmoniously develop together

Honesty based, honestly operate, mutually beneficial and win-win

Quality rooted, Concentrate on the quality, Sustainable business

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- 21 硅胶真空机 Silicone vacuum machine

压花生产线 Embossing Production Line

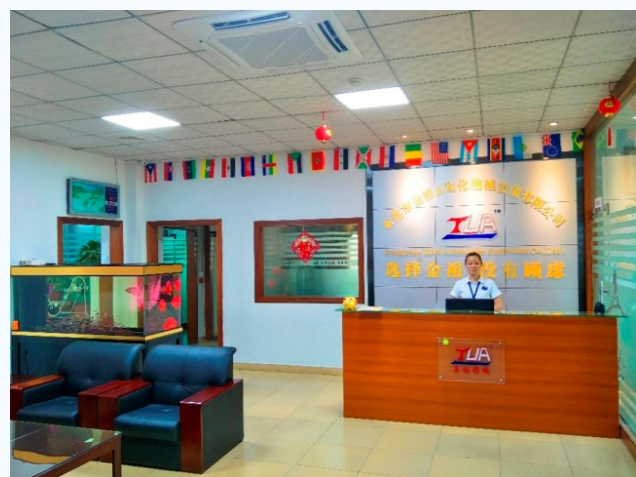
- 23 全自动矽胶机 Automatic embossing machine
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KPU生产流水线 KPU Production Line

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- 29 KPU搅拌机 Mixing machine
- 29 KPU真空机 KPU Vacuum machine
- 29 KPU自动流水线 KPU production line
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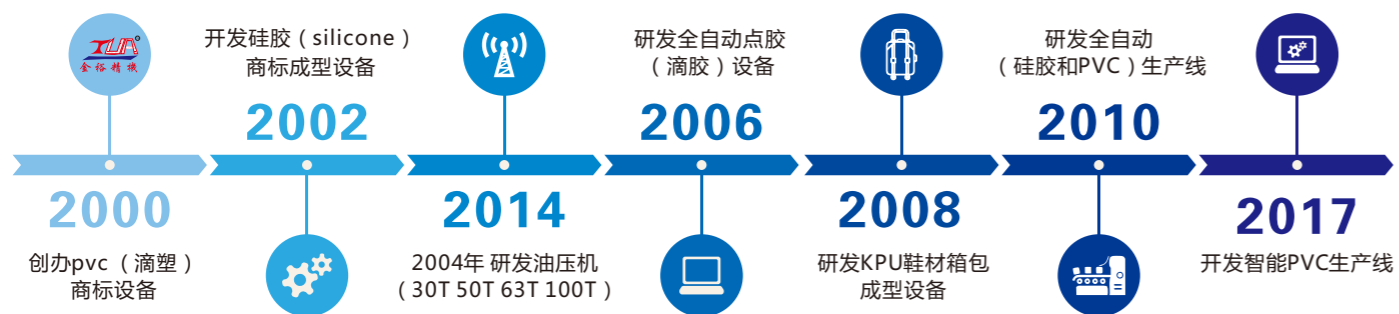
COMPANY PROFILE

公司简介 >>



东莞市金裕自动化机械设备有限公司成立于2000年，坐落于东莞市大岭山向东工业区，创办硅胶（Silicon）PVC商标礼品生产设备，在短短的几年时间里，从中国的广东珠三角迅速年时间里，发展到整个中国沿海江浙地区及部分内陆省市、硅胶（Silicon）制品随即销到全球有人类的地方。金裕研发的全自动点胶机、专业硅胶滴塑机、全自动硫化机等。金裕的自动化设备可以做到让你省人、省电、省管理。金裕公司欢迎新老客户来访，让我们共同成长。

Dongguan Jinyu Automation Equipment Co., Ltd. is founded in 2000, located in xiangdong industrial area, mainly dealing with silicone, pvc trademarks gifts making equipment, in a short few years, from guangdong pearl river delta to whole coastal area of China, the area of Zhejiang and jiangsu and some inland cities, silicone products had been sold all of the world, jinyu equipment is all over this industrial, jinyu got the industry's highly recognized. As to reduce the environmental damage, we found silicone silicone industrial, it is environment protection and no harm to human, it is the best choose. Jinyu researched and developed full automatic dispensing machine, special silicone&rubber dropping, full automatic vulcanizing machine, is the best foundation of the industrial, jinyu equipment have the features of labors saving, save electricity, saving management.



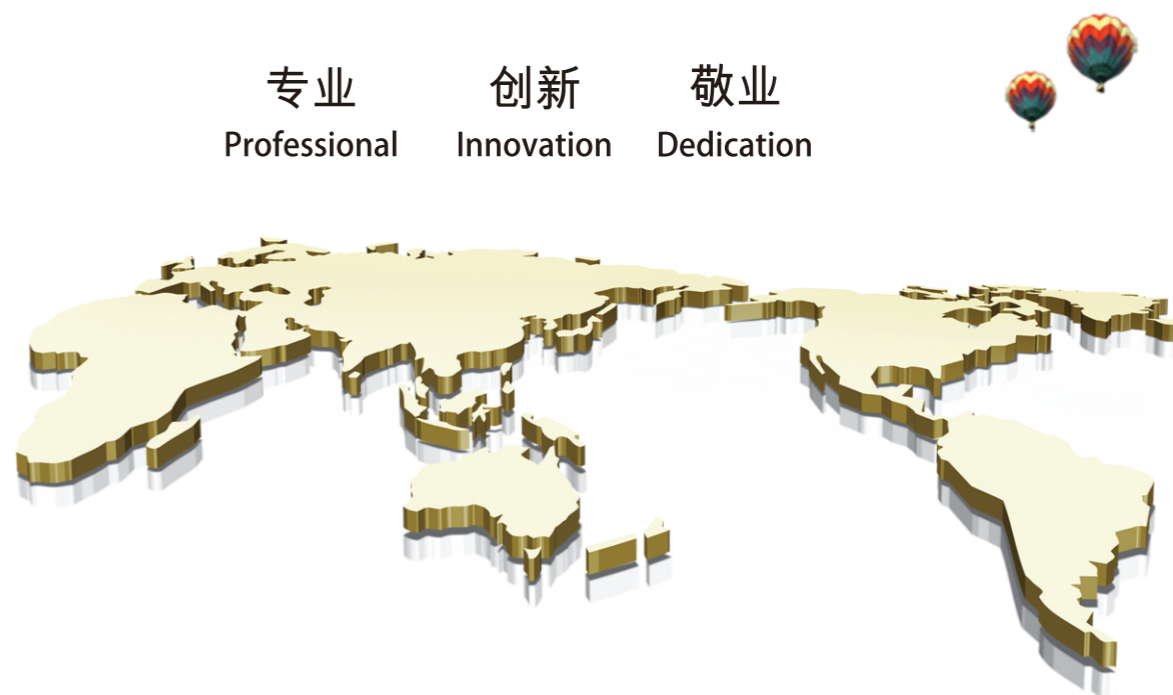
ENTERPRISE SERVICE

<< 企业服务

东莞市金裕自动化机械设备有限公司信守“诚信、科技、品质、服务”原则，对制造的每一台机械保证100%合格，对所有产品实行三包，三包期一年，终身维修，技术服务24小时值班。

- ① 在设备安装调试过程中，我公司专业技术人员指导安装、调试，处理在安装调试中出现的问题
- ② 设备安装调试后，我公司派专业技术人员协助用户与贵公司、部门进行设备检定验收
- ③ 我公司派专业生产技术人员免费对操作人员进行技术培训、直到操作人员能够独立完成操作
- ④ 我公司实行“质量三包”，质量保证期一年、终生服务。在保证期内，我公司对由于设计、制造、工艺或材料的缺陷所发生的故障负责，并免费修理、更换有缺陷的零件或整机。质量保证期后，收取成本费用提供服务
- ⑤ 对于随机配置的易损件，保证及时，优惠，长期供应。

专业 创新 敬业
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LETTERS PATENT & CE

专利&认证

PVC Production Line

《PVC生产线》



Common Equipment 公共设备

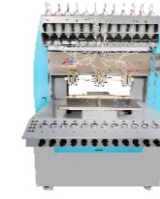
Specialized Machine



原料混合分散机
Mixing Machine



PVC真空一体机
Vacuum Machine



全自动点胶机
Dispensing Machine



双工位烤模台
Oven



合模机
Pressing Machine

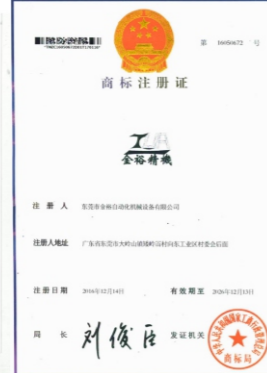


底料机
Feeding Machine

Application 适用产品

商标、手机套、线圈点胶、喇叭外圈点胶、钥匙扣、冰箱贴、相框、电子产品点胶、U盘壳套、拉链头等

Label, phone case, coil dispensing, key chain, fridge magnet, photo frame, USB case, zipper puller etc.



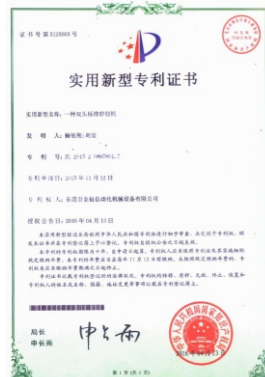
适用产品 Application



PVC 原料 PVC Material



Application 适用范围



1. PVC软质商标 (服装、鞋、手机袋、箱包等商标)
2. PVC软质礼品广告 (公司、酒店、旅行社、风景区、运动会等)
3. PVC软质手机套、钥匙扣、U盘壳、拉链头等
4. PVC家居用品 (冰箱贴面、茶垫、茶杯套、表带、腰带、相框、汽车脚踏垫等)
5. PVC鞋垫、鞋材

1. PVC soft trademark, like cloth, shoe, phone bag, packback etc.
2. PVC soft gift trademark ad, like company, hotel, sports meet etc.
3. PVC phone case, key chain, USB flash disk cover, zipper puller etc.
4. PVC soft household supplies, like fridge magnet, tea cup mat, photo frame etc.
5. PVC shoe insole

全自动滴塑生产线

Automatic drop plastic production line



四轴关节机器人 Four-axis joint robot

机型/Model	JY-G01	机台特性 Machine characteristics
最大负载/Maximum load	10KG	
重复定位精度 (MM)/Repeat positioning accuracy (MM)	+ -0.08	由伺服电机驱动四轴联动 Four-axis linkage driven by servo motor
自由度/Degree of freedom	4	
功率/Power	3.5KW	
最大活动半径/Maximum radius of motion	1400MM	运行平稳、速度快、性能稳定、操作简便 Smooth operation, fast speed, stable performance and easy operation
运动范围/Range of motion	S轴 (+-140°)	
	U轴 (-15°、 +70°)	
	T轴 (+-360°)	
最大速度/Maximum speed	S轴 (148.8°/s)	可节省人工1-3人、提高生产效率 Can save 1-3 people and improve production efficiency
	L轴 (99°/s)	
	U轴 (148.8°/s)	
	T轴 (225°/s)	
电源容量/Battery capacity	4.64KVA	示教盒操作编程、支持各种工艺参数设置、联机调试等功能 Teaching box operation programming, support various process parameter settings, online debugging and other functions
电压/Voltage	220V	
重量/Weight	145KG	体积小、安装空间小、可代替人工搬运模具 Small size and small installation space, can replace manual handling mold
机台尺寸(MM)/Machine size (MM)	900X900X1750	
Machine size(MM)/Machine size(MM)		

NOTES

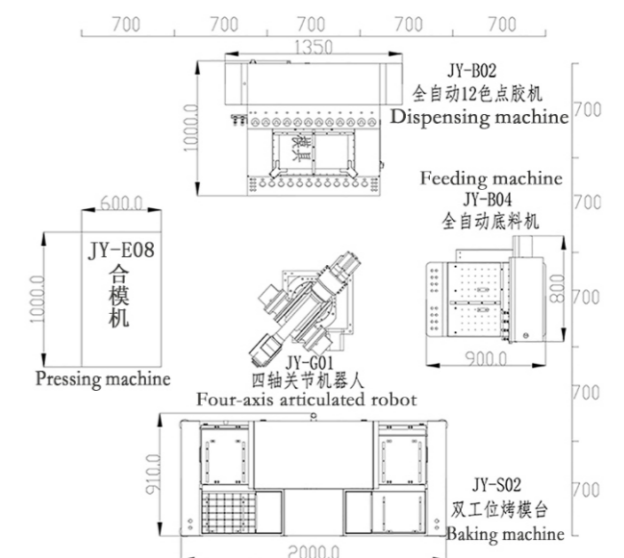
备注

- 备注：1、以上规格公司保留变更权，如因设计变更，恕不另行通知
2、如有特殊规格，可依客户需求设计与制造。

- Notes : 1. The company reserver the right to change the designs,without prior notice.
2. Tailored service are available for customers.

全自动PVC生产线平面图

机台总功率16KW，占地面积3500X3500MM



全自动点胶机

Dispensing machine



设备名称 Name	8色点胶机 8 colors dispensing machine	12色点胶机 12 colors dispensing machine	24色点胶机 24 colors dispensing machine	全自动送料机 Automatic feeding machine
机型 Model	JY-B01-5530-V5	JY-B01-6237-V6	JY-B01-8240-V4	JY-B01-5530-V3
点胶阀数量 Number of valves	8	12	24	4
工作台面 Work area/mm	550×300	620×370	820×400	550×350
电源规格 Voltage	220V/50HZ	220V/50HZ	220V/50HZ	220V/50HZ
总功率 Total power/KW	1.2	1.2	1.55	0.48
外观尺寸 Size/mm	1100X950X1500	1300×1000×1750	1550X1300X1700	900×800×1450
重量 Weight/kg	300	500	700	120
传动方式 Move type	伺服电机+丝杆 Servo motor + screw guide			步进电机+同步带 Stepper motor + timing belt
编程方式 Programming type	电脑/示教盒编程 Computer/teaching box programming			
x轴运动范围 x axis stroke/mm	400	550	650	330
y轴运动范围 y axis stroke/mm	350	360	400	350
z轴运动范围 z axis stroke/mm	80	100	100	40
x轴/y轴/z轴定位精度 X-axis / y-axis / z-axis positioning accuracy/mm	0.05/400	0.05/400	0.05/400	0.1/400
重复定位精度 Repeat positioning accuracy/mm	±0.02	±0.02	±0.02	±0.05
最高移动速度 Maximum moving speed/mm-s-1	500	500	500	300
工作气压 Working pressure/kgf-cm-2	6~8	6~8	6~8	6~8
最高点胶频率 Highest dispensing frequency/次-min-1	600	600	600	400
最快胶速度 Fastest glue speed/mm-s-1	400	400	400	300
电热功率 Heating power/KW	0	0.6	0.6	0
电机功率 Motor power/KW	1.2	1.2	1.55	0.48

特点 Main Feature

机架采用钢板焊接成型一体加工而成，稳定抗震、不易变形

One cast moulding frame, stable, not easy to deformation

采用直线导轨控制点胶阀左右滑动、打胶稳定、无气泡、漏胶现象

Use a linear pilot valve control valve left and right sliding, glue stability, no bubbles, glue leakage

工作台带有加热功能，有效促进产品流动性能

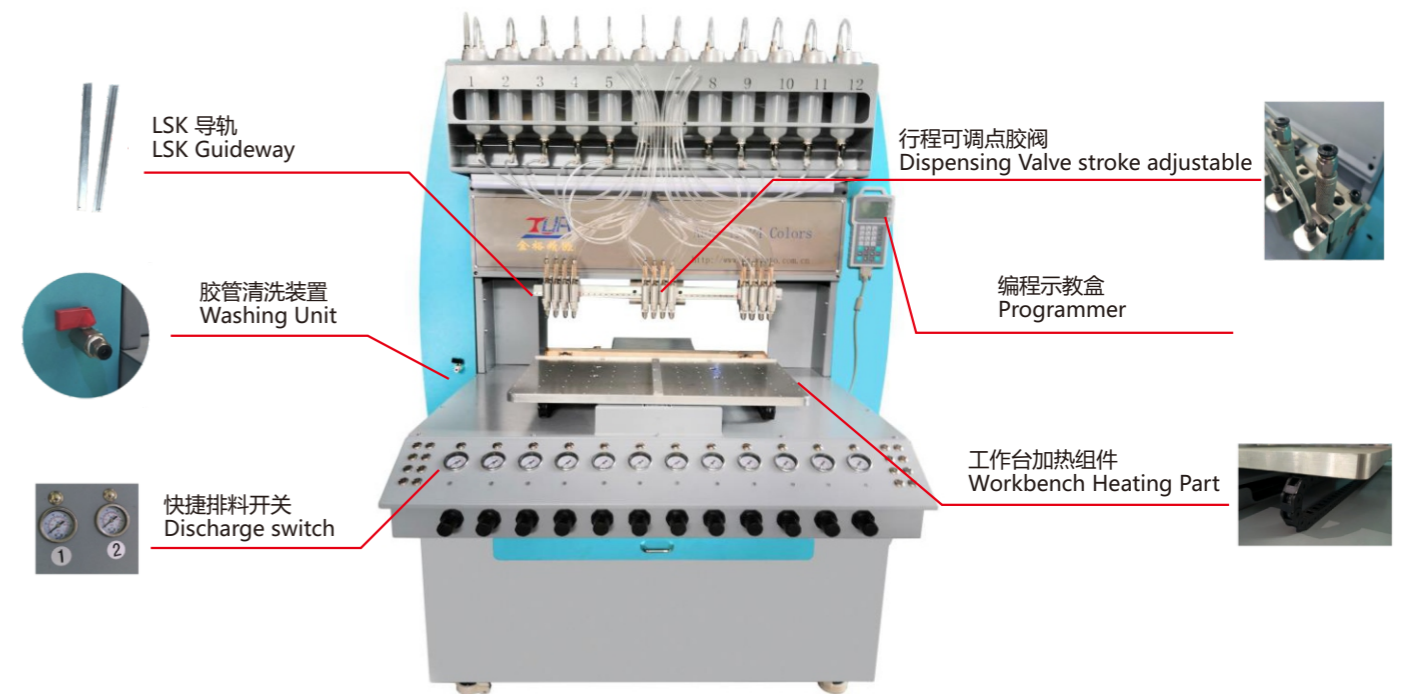
The workbench has a heating function, effectively promote product flow performance

机器带有自动清洗阀装置，节省时间人力成本

With whasing unit, Save manpower cost

三轴坐标系统控制，精度可达 0.01mm

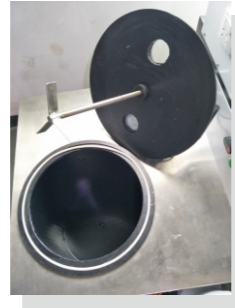
Three-axis linkage coordinate system control, the accuracy of up to 0.01mm



JYE03-B-4040V4

PVC 真空一体机

Vacuum machine



特点 Main Feature

PVC 搅拌和抽真空一体, 便利快捷
PVC mixed vacuum one, convenient and quick

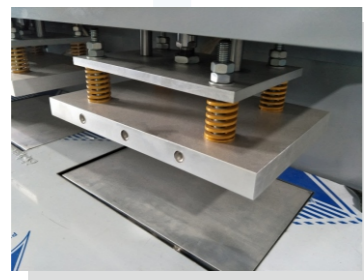
双真空箱, 选量多样化
Double vacuum box, diversified choice

真空桶体积 Vacuum Drum Filter Volume	真空箱工作尺寸 Vacuum Chamber	电源规格 Voltage	重量 weight	机台尺寸 Machine size
Φ390*450	400*400*400MM	三相四线380V 380V,3 phase	350 KG	1650*900*1550 MM

JYE08-B-1613V2

合模机

Pressing machine



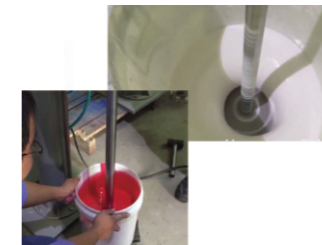
Main Feature 特点

智能 PLC 控制系统, 温度调节精准
Intelligent PLC control system, Precise regulation of temperature

工作台采用电镀, 防锈蚀
Worktable with plating, anti-corrosion

配置两个加热台和一个冷却台
Equipping two heating and one cooler

发热管功率 Heater Power	工作台面 Workbench	压缩空气源 Mpa	电源规格 Voltage	重量 Weight	机台尺寸 Machine Size
2.4KW	165*130MM	0.5-0.6Mpa	220V	150KG	1000*550*1500MM



JYE02-B-1.1-V1

配色机

Color-matching machine

电机功率 Power	压缩空气源 Mpa	电源规格 Voltage	最大搅拌量 Max mixing capacity	重量 Weight	机台尺寸 Machine size
1.1KW	0.5-0.6Mpa	三相四线380V 380V,3 phase	80KG	100KG	850*450*1000MM

JYE01-B-03V1

原料混合分散机

Mixing machine

Main Feature 特点

搅拌杆可上下调节, 转速可调
Mixing blades can be adjusted up and down, adjustable speed

大容量搅拌
Large capacity mix



电机功率 Power	压缩空气源 Mpa	电源规格 Voltage	最大搅拌量 Max mixing capacity	重量 Weight	机台尺寸 Machine size
3KW	0.5-0.6Mpa	三相四线 380V 3Phase4Line380V	200KG	350KG	1150*800*2050MM

JY-S03-B-3030-V1 微电脑双工位冷热烤模台

Microcomputer heating cooling machine



1.5HP冷水机组

1.5HP Chiller



微电脑双工位冷热烤模台 Microcomputer heating cooling machine

工位数 Station	电源规格 Voltage	总功率 Total power/KW	外观尺寸 Size/mm	重量 Weight/kg	加热空间尺寸 Heating area /mm	冷却空间尺寸 cooling area/mm	石英管规格 Quartz tube type
2	三相四线 380V,3 Phase	6.69	1000X900X1300	120	上温Up temp600×300/ 下温Down temp2×300×300	2×300×300	220V/1000W Φ10×950mm
石英管数量 Quartz tube Qty/pcs/条	发热管规格 Heating tube type	发热管数量 Heating tube Qty/pcs/条	电热功率 Heating power/KW	最高加热温度 Max temp/°C	冷却方式 Cooling type		
3	220V/900WΦ11.8×345mm	6	6.6	400	水冷循环Water cooling		

1.5HP冷水机组 1.5HP Chiller

电源规格 Voltage	总功率 Total power/KW	外观尺寸 Size/mm	重量 Weight/kg	冷却方式 Cooling type
220V/50HZ	1.1	1000X500X750	90	压缩机制冷空冷 Compressor cooling

特点 Main Feature

- 模具烤炙通过一体机操作界面设置，时间可根据实际调整，温度可以提前预热，自动推出模具冷却、操作简单、节省人力。
The mold is baked through the operation interface of the integrated machine. The time can be adjusted according to the actual conditions. The temperature can be preheated in advance, and the mold is automatically cooled, the operation is simple, and the manpower is saved.
- 模具冷却区采用水泵喷水循环冷却，不会让水溅到产品区。
The mold cooling area is cooled by the water pump spray water circulation, so that water will not splash into the product area.
- 机台上温采用真空发热管加热，下温采用发热管加热，温度稳定、更节能省电。
The upper temperature of the machine is heated by vacuum heating tube, and the down temperature is heated by heating tube, which is stable in temperature, more energy-saving and energy-saving.
- 机架采用方通型材焊接结构方式、钣金经烤漆处理。
The frame adopts the square-pass profile welding structure and the sheet metal is painted.
- 冷却槽采用1.5t 不锈钢板折弯而成，不易生锈。
The cooling groove is made of 1.5t stainless steel plate and is not easy to rust.



JY-S02-B-4040-V4 双工位烤模台

heating cooling machine

Main Feature 特点

模具烤炙通过时间继电器控制，可根据实际调整，自动推出模具冷却、操作简单、节省人力
Mold roasted by the time relay control, according to the actual adjustment, the automatic introduction of mold cooling

模具冷却区采用 1.5HP 压缩机制冷，水循环冷却
Mold cooling zone with 1.5HP compressor cooling, water circulation cooling

机台上温采用石英管，下温采用发热管，温度稳定
Machine adopts quartz tube and heat pipe, temperature stability

机架采用方通型材焊接结构方式
The frame adopts the way of the welding structure

冷却槽采用 2.0t 不锈钢板折弯而成，不易生锈
The cooling tank is made of 2.0t stainless steel plate

机型 Model	工位数 Station	电源规格 Voltage	总功率 Total power/KW	外观尺寸 Size/mm	
JY-S02-B-4040-V4	2	三相四线 380V,3 Phase	13.7	2005×850×1050	
重量 Weight/kg	加热空间尺寸 Heating area /mm	冷却空间尺寸 cooling area/mm	石英管规格 Quartz tube type	石英管数量 Quartz tube Qty/pcs/条	发热管规格 Heating tube type
400	上温Up temp1000×400/ 下温Down temp2×400×400	2×300×400	6	220V/600WΦ18×900mm	220V/900WΦ11.8×400mm
发热管数量 Heating tube Qty/pcs/条	电热功率 Heating power/KW	最高加热温度 Maximum temp/°C	冷却方式 Cooling type	压缩机功率 Compressor power/KW	最低冷却温度 Minimum cooling temp/°C
12	12.6	400	压缩机制冷水循环 Compressor water cooling	1.1	-10

JYS03B-3040V2

PVC 鞋材流水线

PVC Shoe machine



特点 Main Feature

机架采用 50 号方通型材和国标冷板材料
The rack is made from colding plate material of NO. 50 fangtongcai and guobiao

链条为 5 分不锈钢链条, 穿筋间距 400*400 配合传动
Steel chain, the spacing of the wear bars is 400*400mm for contransmission

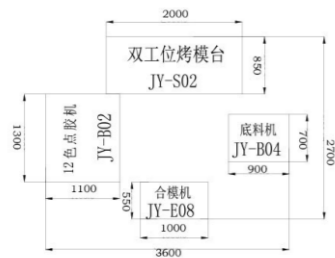
冷却循环配置压缩机制冷
The cooling cycle is configured to cool the compressor

双排一体化设计, 节约空间, 提升生产力
Double row design, save space and improve production efficiency

智能 PID 输出控制, 控温准确
Intelligent PLC output control, temperature control accuracy

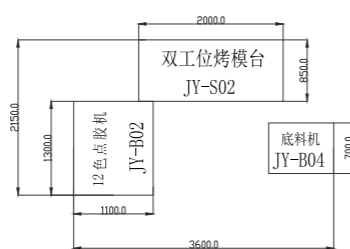
PVC合模生产线平面图

机台总功率25.4KW, 占地面积3600*2700mm



PVC生产线平面图

机台总功率23KW, 占地面积3600X2150MM



发热管规格 Cartridge Heater	石英管规格 Quartz Tube	加温区 Heating Area	冷却区 Cooling Area	电源规格 Voltage	总功率 Power	重量 Weight	机器尺寸 Machine Size
220V 600W Φ11.8*400	220V 400W Φ25*490	3000*400 MM	1000*400 MM	3相4线 380V 380V,3 phase	54.8KW	2500KG	6000*1900*1650 MM



JYB04-A4

4工位矽胶机

4 stations embossing machine

特点 Main Feature

机架采用焊接一体成型, "工"字形受力方式, 结构稳定
the frame is welded and integrated, "工" shape force mode, stable structure.

发热板采用45#钢研磨电镀处理, 不易生锈, 受热均匀且平面度高
the heating plate is treated by 45# steel grinding, not easy to rust, uniform heat and high flatness.

独特式油路设计, 采用单马达、双油泵控制油路, 运行稳定、互不影响
unique oil circuit design, using single motor, double oil pump to control the oil circuit, stable operation, no impact

两头热压两头冷压、生产效率高、冷却采用5HP压缩机制冷水循环冷却, 达到最佳冷却效果
two hot pressing two cold press, high production efficiency, cooling using 5HP compressor cooling water circulation cooling, to achieve the best cooling effect.

智能PID输出温度控制, 温差在正负5度, 经济更省电
intelligent PID output temperature control, temperature difference is plus or minus 5 degrees, the economy is more energy efficient.

Application 适用范围

硅胶 PVC材质的服装服饰、鞋材、帽子、内裤、防撞手套、T恤衫、以及各种纺织等商标LOGO
Silicone PVC clothing, shoes, hats, underwear, anti-collision gloves, T-shirts, and various textile trademarks LOGO

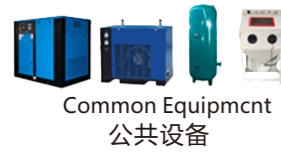


机型 Model	行程(MM) Stroke	工作方式 Work type	气缸直径(MM) Cylinder diameter	油缸直径(MM) Cylinder diameter	加热工作台面积(MM) Heating work surface	电机功率(KM) Power
JY-B04-A4	150	上升下降-左右滑动 (两头热压/两头冷压)	Φ 80	Φ 63	400X400	2.2KW
电源规格 Power Specifications	电热功率(KM) Electric heating power	总功率(KW) Total power	冷却工作台面积(MM) Cooling work surface	制冷方式 Cooling method	重量(KG) weight	机台尺寸(MM) Machine size(MM)
三相四线380V	10.8KW	13KW	400X400	5P压缩机带动水冷循环制冷	1000	1800X1700X1750

Multicolored Silicone Production Line

多色硅胶生产线

硅胶生产线配置 Silicone Configuration

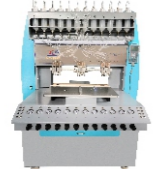


Common Equipment
公共设备

Specialized Machine



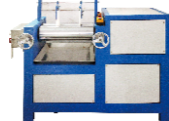
硅胶真空机
Silicone Vacuum Machine



全自动点胶机
Dispensing Machine



烤模台
Baking machine



炼胶机
Gum Machine



切料机
Cutting Machine



双头硫化机
Hydraulic Machine

适用产品 Application

商标、手机套、手环、钥匙扣、冰箱贴、公仔、杯垫、泳帽、厨具、U盘壳套、拉链头、密封圈等

Label, phone case, bracelet, key chain, fridge magnet, doll, cup mats, USB case, zipper puller, swimming cap etc.



▲ Phone case



▼ Toy model



▼ Cup mats



▲ Silicone wristband



▲ Key chain

Silicone Material 硅胶原料

solid silicone 固态硅胶



liquid silicone 液态硅胶



Application 适用范围

硅胶软质礼品广告 (公司、酒店、旅行社、风景区、展会赠品等)
Silicone soft gift advertisement (for company, hotel, exhibition etc.)

硅胶软质手机套、U盘套、手环等
Silicone soft phone case, USB case, bracelet etc.

硅胶软质商标 (服装、鞋、手机袋、箱包等)
Silicone soft label (for clothes label, shoe, phone case, bag etc.)

硅胶软质礼品和生活家居用品 (茶杯垫、表带、厨具等)
Silicone soft gifts (for cup mats, bracelet, kitchen ware etc.)

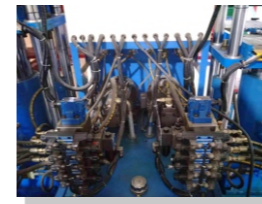
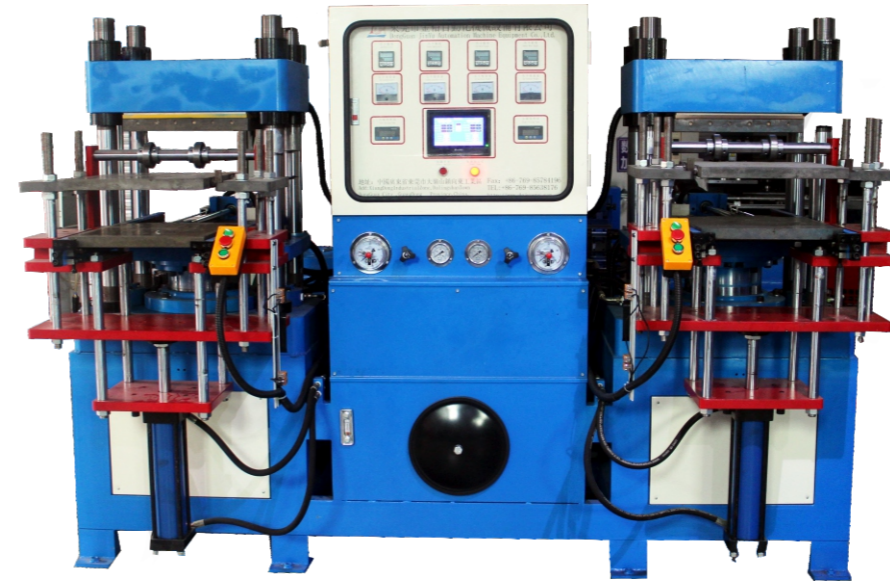
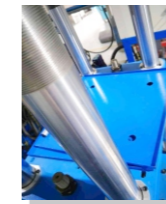
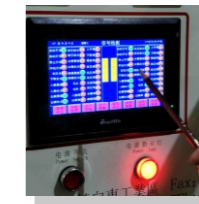
硫化机

Single head hydraulic machine



双头硫化机

Double head hydraulic machine

双独立运作马达
Two independent motor4*60MM 稳定支柱
4*60 MM brace工作信号检测系统
Signal detection system电磁感应开关, 控制运动模块行程
Electromagnetic flowmeter, control run unit

设备名称 Name	30T单头标准油压机	30T双头标准油压机	50T单头标准油压机	50T双头标准油压机	63T单头标准油压机	63T双头标准油压机	100T单头标准油压机	100T双头标准油压机
机型 Model	JY-A02A-30-01-V2	JY-A02A-30-02-V2	JY-A02B-50-01-V2	JY-A02B-50-02-V2	JY-A02C-63-01-V2	JY-A02C-63-02-V2	JY-A02D-100-01-V2	JY-A02D-100-02-V2
工位数 Station	1	2	1	2	1	2	1	2
工作台面 Work area/mm	350×350	350×350	350X×400	350X×400	400×400	400×400	450×450	450×450
电源规格 Voltage	三相四线 380V 380V,3 phase							
总功率 Total power/KW	14.5	14.5X2	16.3	16.3X2	16.3	16.3X2	16.3	16.3X2
外观尺寸 Size/mm	1250X1500X1570	2080X1500X1650	1350X1650X1650	2150X1650X1750	1400X1650X1730	2480X1650X1800	1500X1700X1800	2480X1700X1800
重量 Weight/kg	1000	1500	1500	2000	2000	2500	2500	3500
有无出入模 Max pressure/T	有	有	有	有	有	有	有	有
有无前顶	无	无	无	无	有	有	有	有
最大工作压力	30	30	50	50	63	63	100	100
最高温度 Max temp/°C	400	400	400	400	400	400	400	400
油泵最大输出压力 Pump maximum output pressure/kgf/cm ²	200	200	200	200	200	200	200	200
主油缸直径 Main cylinder diameter/mm	150	150	180	180	200	200	250	250
主油缸行程 Main cylinder stroke/mm	160	160	160	160	250	250	250	250
电热功率 Heat power/KW	10.8	10.8X2	10.8	10.8X2	10.8	10.8X2	10.8	10.8X2
电机功率 Motor power/KW	3.7	3.7X2	5.5	5.5X2	5.5	5.5X2	5.5	5.5X2

Hydraulic machine main feature 硫化机/双头硫化机特点

结构稳定：采用经典的四柱三梁式结构，中碳钢加厚上座、加粗加硬立柱确保结构稳定
Stable structure: It adopts the classic four-column and three-beam structure. The medium carbon steel is thickened on the upper seat and the thickened and hardened columns ensure the structure is stable.

精密合模：采用技术平面均压校正，最大压力（200kg）螺母调平装置，可将上下发热板的平行度提高到0.05mm
Precision clamping: using technical plane pressure equalization correction, maximum pressure (200kg) nut leveling device, can increase the parallelism of the upper and lower heating plates to 0.05mm.

精确温控：室温 ~ 400°C可调，采用智能温控将温度波动范围控制在±2°C以内
Precise temperature control: adjustable from room temperature to 400 °C, using intelligent temperature control to control the temperature fluctuation range within ±2 °C.

操作简便：PLC与触摸屏结合，不论是调试还是生产，都能直接简便地进行操作
Easy to operate: PLC combined with touch screen, whether it is debugging or production, can be operated directly and easily.

运行平稳：优化设计的油路以及高品质的油路配件，从原理和配件上保证了整个油路系统运行过程中保持平稳
Smooth operation: Optimized design of the oil circuit and high-quality oil circuit accessories, from the principle and accessories to ensure that the entire oil system is stable during operation.

风冷装置：及时将液压回路中的热量带走，保证油路在适当的温度下运行，保证液压系统的工作寿命
Air-cooling device: Take away the heat in the hydraulic circuit in time to ensure that the oil circuit runs at an appropriate temperature to ensure the working life of the hydraulic system

节能省钱：发热板采用深孔加工工艺，与发热管紧密配合，减少传热过程中热量的损失，从而达到节能的目的
Energy saving and money saving: The heating plate adopts a deep hole processing technology, which closely cooperates with the heat pipe to reduce the heat loss during the heat transfer process, thereby achieving the purpose of energy saving.

JYA04-A-55V1

切料机

Cutting machine



特点 Main Feature

采用特种裁切刀，寿命可长达10年，切口整齐美观
Use a special cutting knife, the service life can be up to 10 years, neat appearance

具有自动裁切、计数、等功能
With automatic cutting, counting, and other functions

速度快，力量大，易于切断材料
Fast, powerful and easy to cut the material

机型 Model	工位数 Station	切料宽度 Cutting width/mm	电源规格 Voltage	总功率 Total power/KW	外观尺寸 Size/mm ³	重量 Weight/kg	切料长度 Cutting length/mm	最高切料速度 Speed of cutting/次·min ⁻¹
JY-A04-A-55-V1	1	≤550	220V 50HZ	15	1050×830×1050	100	<1000	120

JYA04-A-55V1

炼胶机

Gum machine



特点 Main Feature

设计结构简洁明快，操作方便
Simple design and easy operation

人性化的操作高度设计，减少操作者的劳动强度
User-friendly operation is highly designed to reduce the operator's labor intensity

合金冷硬铸铁辊筒，耐磨损，寿命长
Alloy cold cast iron roll, wear, long service life

机型 Model	炼胶宽度 gum width/mm	电源规格 Voltage	总功率 Total Power/KW	外观尺寸 Size/mm ³	重量 Weight/kg	滚筒轴径 Roller shaft diameter/mm	滚筒额定转速 Roller rated speed/r·min ⁻¹	电机转速 Motor speed/r·min	齿轮箱速比 Gearbox ratio
JY-J03-A-58-V2	520MM	三相四线 380V 380V 3 phase	1.5	1350×1000×1150	400	Φ144×580	20	125-1250之间可调 Adjustable between 120-150	1:50



JY-S05-B-10V2

烤模台

Baking machine

机型 Model	电源规格 Voltage	总功率 Total power/KW	外观尺寸 Size/mm	重量 Weight/kg	加热空间尺寸 Heating space size/mm	石英管规格 Quartz tube specifications	石英管数量 Number of quartz tubes/条	发热管规格 Heating pipe specification	电热功率 Electric heating power/KW	最高加热温度 Maximum heating temperature/°C
JY-S05-B-10-V2	三相四线 380V 380V, 3 phase	7.4	1800X530X1250	240	1000X300	Φ18X920MM/ 220V/600W	3	Φ118*300mm/ 220V/600W	7.2	400

Main Feature 特点

机架采用50号方通型材和国标冷板材料
The frame adopts No. 50 square profile and national standard cold plate material

链条为5分不锈钢链条，穿筋间距400*400 配合传动
The chain is a 5-point stainless steel chain with a spacing of 400*400

冷却循环配置压缩机制冷
Cooling cycle configuration compressor refrigeration

双排一体化设计，节约空间，提升生产力
Double-row integrated design saves space and increases productivity

智能PID输出控制，控温准确
Intelligent PID output control, accurate temperature control

JY-B06-A-3228V5

硅胶真空机

Silicone vacuum machine



Main Feature 特点

双工位，适应不同工作要求
Simple design and easy operation

设计简洁明了，操作方便
Two workstation and adapt to different job requirements

机型 Model	工位数 Station	真空空间尺寸 Work area/mm	电源规格 Voltage	功率 Power/KW	外观尺寸 Size/mm	重量 Weight/kg	真空泵规格 Vacuum pump type
JY-B06-A-3228-V5	2	300×280	三相四线 380V 380V,3 phase	2.2	1100×600×1100	300	15L

Embossing Configuration

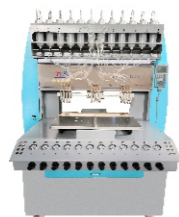
压花产线配置



Common Equipment
公共设备



硅胶真空机
Silicone Vacuum Machine



全自动点胶机
Automatic embossing machine



矽胶机
Automatic embossing machine



冷冻台
Cooling Machine

Specialized Machine



JY-B04C-02V1

全自动矽胶机

Automatic embossing machine

Main Feature 特点

智能PLC控制
Intelligent PLC control

带计数功能，自动统计压模数量

With counting function, automatically count the number of stampers.

具有预热功能，发热板采用深孔加工并经渗碳处理，经过研磨淡化完成，运用热流原理得出高精度，硬度达到HRC50-55，耐磨时间长，不易变形且平面精度高

With preheating function, the heating plate is processed by deep hole and carburized. After grinding and desalination, the principle of heat flow is used to obtain high precision, the hardness reaches HRC50-55, the wear time is long, the deformation is not easy and the plane precision is high.

独特油路设计，采用单马达、单油泵控制双油路，噪音低。能源消耗降低

Unique oil circuit design, using single motor, single oil pump to control double oil circuit, low noise. Reduced energy consumption.

两个工位，分别独立控制，可单独操作，也可同时工作

Two working positions are independently controlled and can be operated separately or simultaneously.

温度与成型时间任意可调

Temperature and molding time can be adjusted arbitrarily

全自动压花机可接受客户特殊定制

The automatic embossing machine can be customized by customers.

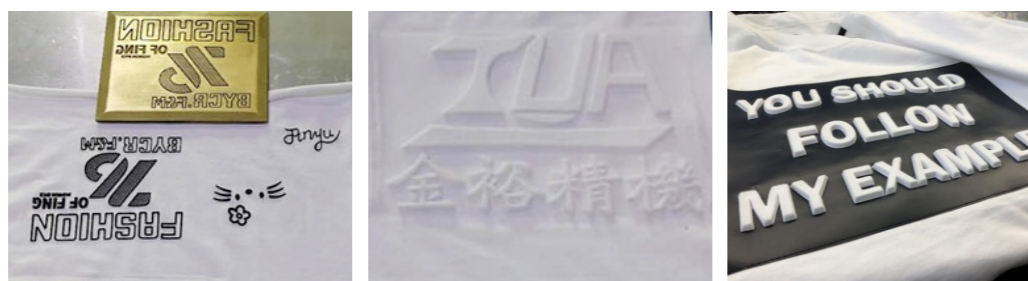
适用范围 Application

服饰压花、手环压字、变色真皮、商标皮烙印、多种硅胶商标、内衣等

For embossed clothes, press bracelet, branding various leather, underwear etc.

Product display

产品展示



设备名称 Name	机型 Model	工位数 Station	工作台面 Work area/mm	电源规格 Voltage	总功率 Total power/KW	外观尺寸 Size/mm
全自动矽胶机 Automatic embossing machine	JY-B04C-02-V1	2	300×400	380V/50HZ	13.36	1650×1700×1700
重量 Weight/kg	自动化程度 Degree of automation	最大工作压力 maximum pressure/T	最高温度 Maximum temp/°C	油泵最大输出压力 Pump maximum output pressure/kgf·cm ⁻²	主油缸直径 Main cylinder diameter/mm	
750	全自动Automatic	1.2	400	70	63	

JYB04A-Q-02V1 微电脑标准 双头矽胶机

Microcomputer embossing machine



特点 Main Feature

微电脑压花机具有急停按钮，可有效保护模具和产品。
Microcomputer embossing machine has an emergency stop button to effectively protect molds and products.

发热板的常用规格为：300*400MM，也可以根据客户要求定做。
The common specifications of the heating plate are: 300*400MM, and can also be customized according to customer requirements.

一体机，拆卸维修简单。油压加压方式，机器压力大，噪音小。
One machine, easy to disassemble and repair. The hydraulic pressure method has large machine pressure and low noise.

行程限位调节器，可根据所压的材料，模具的厚薄来调节。
The travel limit adjuster can be adjusted according to the material being pressed and the thickness of the mold.

智能温度控制，使设定温度与实际温度相差正负1度。
Intelligent temperature control, the set temperature is different from the actual temperature by plus or minus 1 degree

效率高、省人工：两个工作位，四个滑台，一滑台工作，可在另一滑台进行收料放料，省去单工位时间，中间的上料时间（主要耗费时间），一人即可操作一个工位。
High efficiency and labor saving: two working positions, four sliding tables, one sliding table work, can receive and discharge materials on another sliding table, eliminating single station time, middle loading time (mainly time consuming) One person can operate a work station.

采用PLC人机界面控制，可控性更高，时间计数器，参数设定更方便、准确，温度任意可调，具有提前预热功能。
It adopts PLC man-machine interface control, with higher controllability, time counter, parameter setting is more convenient and accurate, temperature can be adjusted arbitrarily, and it has preheating function in advance.

设备名称Name	标准矽胶机Semi-auto embossing machine	微电脑矽胶机Microcomputer embossing machine
机型Model	JY-B04A-02-V1	JY-B04A-Q-02-V1
工作台面Work area/mm	300x400	300X400
电源规格Voltage	380V/50HZ	380V/50HZ
总功率Total power/KW	13	13
外观尺寸Size/mm	1600X1550X1700	1600X1456X1750
重量Weight/kg	550	500
自动化程度Degree of automation	半自动Semi-auto	半自动Semi-auto
最大工作压力maximum pressure/T	1.2	1.2
最高温度Maximum temp/°C	400	400
电热功率Heating power/KW	10.8	10.8
电机功率Motor power/KW	2.2	2.2

JY-B04A-02-V1 标准矽胶机

Semi-auto embossing machine



4*导柱，稳定工作压力
4*brace and steady pressure



工作感应开关
Inductive switch



框架加固板
Frame strengthening panel



3.0 进口油泵
3.0 import oil pump



工作计数器、温度显示器
WKC & Temperature display

JYB06-A-3228V5

压花生产线通用设备

Embossing line common machine



JYB04B-02-V2

成品衣矽胶机

Embossing machine for finished T-shirt



JYB05-B-6151-V3

冷冻台

Cooling machine

可调冷却温度 Attemperation	工作台面 Work area	压缩机规格 Compressor	电源规格 Voltage	重量 Weight	机台尺寸 Machine Size
-20°C	510*610MM	1.5HP	220V	80KG	510*610*710MM

Embossing Configuration

《KPU生产线配置》



Specialized Machine



柜式烤箱
Cabinet oven



KPU搅拌机
Mixing machine



KPU真空机
KPU vacuum machine



KPU自动流水线
KPU production line



KPU鞋材机
KPU shoe machine



干层架
Drying rack

KPU Material KPU 原料



Application 适用范围

PU/ KPU鞋面、手套、商标、包等
For PU/ KPU shoe cover, gloves, label, bags etc.



JY-XC01-6060V4

KPU鞋材机

KPU Shoe machine



特点 Main Feature

结构稳定：采用经典的四柱三梁式结构，中碳钢加厚上座、加粗加硬立柱确保结构稳定

Stable structure: It adopts the classic four-column and three-beam structure. The medium carbon steel is thickened on the upper seat and the thickened and hardened columns ensure the structure is stable.

精密合模：采用技术平面均压校正，最大压力（200kg）螺母调平装置，可将上下发热板的平行度提高到0.05mm

Precision clamping: using technical plane pressure equalization correction, maximum pressure (200kg) nut leveling device, can increase the parallelism of the upper and lower heating plates to 0.05mm.

精确温控：室温 ~ 400°C可调，采用智能温控将温度波动范围控制在±2°C以内。

Precise temperature control: adjustable from room temperature to 400 °C, using intelligent temperature control to control the temperature fluctuation range within ±2 °C.

操作简便：PLC与触摸屏结合，不论是调试还是生产，都能直接简便地进行操作

Easy to operate: PLC combined with touch screen, whether it is debugging or production, can be operated directly and easily.

运行平稳：优化设计的油路以及高品质的油路配件，从原理和配件上保证了整个油路系统运行过程中保持平稳

Smooth operation: Optimized design of the oil circuit and high-quality oil circuit accessories, from the principle and accessories to ensure that the entire oil system is stable during operation.

风冷装置：及时将液压回路中的热量带走，保证油路在适当的温度下运行，保证液压系统的工作寿命

Air-cooling device: Take away the heat in the hydraulic circuit in time to ensure that the oil circuit runs at an appropriate temperature to ensure the working life of the hydraulic system.

节能省钱：发热板采用深孔加工工艺，与发热管紧密配合，减少传热过程中热量的损失，从而达到节能的目的

Energy saving and money saving: The heating plate adopts a deep hole processing technology, which closely cooperates with the heat pipe to reduce the heat loss during the heat transfer process, thereby achieving the purpose of energy saving.

设备名称 Name	四工位鞋材机 4 station pressing machine	六工位鞋材机 6 station pressing machine	十二工位鞋材机 12 station pressing machine
机型 Model	JY-XC04-7070-V3	JY-XC01-6060-V4	JY-XC01-6060-V3
工位数 Station	4	6	12
工作台面 Work area/mm	700×700	600×600	600×600
电源规格 Voltage	三相四线 380V 380V, 3 phase		
总功率 Total power/KW	27.7	46.9	84.7
外观尺寸 Size/mm	2600×1250×1920	2605×1250×1760	3250×1300×1800
重量 Weight/kg	3500	3200	4000
油缸数 Number of cylinders	4	2	3
最大工作压力 Maximum working pressure/T	20	30	30
最高温度 Maximum temp/°C	400	400	400



JY-XC03

KPU搅拌机

Mixing machine



JY-XC05-C-6565V6

KPU真空机

KPU Vacuum machine



JY-XC06

KPU自动流水线

KPU production line



JY-FD5-AB-6069V1

喷砂机

Sandblasting machine

名称 name	KPU搅拌机 Mixing machine	KPU真空机 KPU Vacuum machine	KPU自动流水线 KPU production line	喷砂机 Sandblasting
其他	1. 电源规格:单相220v 50hz 2. 功率:0.24kw 3. 搅拌速度:2800rpm 4. 工位:4个 5. 重量:100kg 6. 机械尺寸:1020*730*1630mm 1. Power specification: single phase 220v 50hz 2. Power: 0.24kw 3. Stirring speed: 2800rpm 4. Work position: 4 5. Weight: 100kg 6. Mechanical size: 1020*730*1630mm	1. 电源规格: 3相380v 50hz 2. 功率: 4.5kw 3. 真空泵功率: 4.5kw 4. 工位: 1个 5. 工作尺寸: 650*650mm 6. 重量: 350kg 7. 机械尺寸: 1400*850*1000mm 1. Power Specifications: 3 Phase 380v 50hz 2. Power: 4.5kw 3. Vacuum pump power: 4.5kw 4. Work position: 1 5. Working size: 650*650mm 6. Weight: 350kg 7. Mechanical size: 1400*850*1000mm	1. 配回模线:7000*800*1300mm 2. 配:4000mm滚筒线. 3. 无极调速 4. 加热区长度:4000mm. 5. 回模带自动喷模水 6. 总流水线烤箱:15000mm 1. Matching mold line: 7000*800*1300mm 2. With: 4000mm roller line. 3. Stepless speed regulation. 4. Heating zone length: 4000mm 5. Returning mold with automatic spray molding water 6. Total assembly line oven: 15000mm	1. 功率:100w 2. 电源规格:单相220V50HZ (220v, 50hz, singlephase) 3. 机械尺寸:1150×800×2050mm 4. 气压压力0.6mpa 5. 机器重量100kg 1. Power: 100w 2. Power supply specification: single phase 220V50HZ (220v, 50hz, singlephase) 3. Mechanical size: 1150×800×2050mm 4. Pneumatic pressure 0.6mpa 5. Machine weight 100kg