



# IHG

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**IH-639D-5P/-7P**

电脑直驱一体自动剪线“锁式”辮脚机

DIRECT DRIVE LOCKSTITCH BOTTOM HEMMING MACHINE WITH AUTOMATIC THREAD TRIMMER



公司官网  
(Company Web)



网络销售网站  
(Online Sales Web)

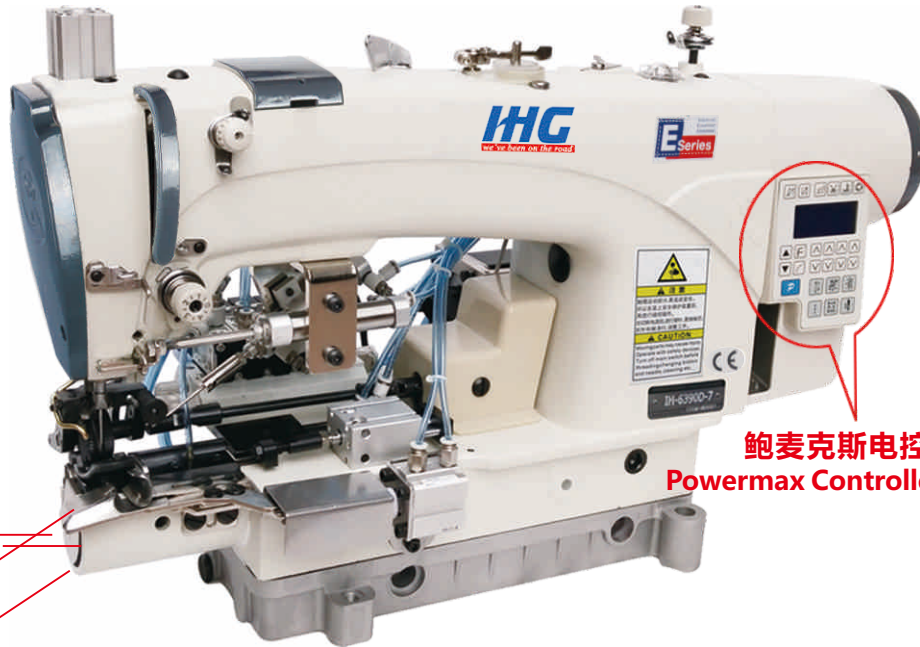
选配功能:  
Option:



-5(1.5倍旋梭)  
-5(1.5 times Hook)

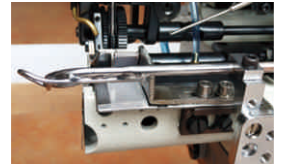


-7(2倍旋梭)  
-7(2 times Hook)



鲍麦克斯电控  
Powermax Controller

选配功能:  
Option:



-F:反拉缝纫功能  
-F: reverse pull



-S:针距控制电机  
-S: Stitch Length Step Motor



## IH-639D-5P/-7P 功能与特点/FUNCTIONS AND CHARACTERISTICS

- 一、新设计打线器与机壳一体，打线更加方便;  
I. The new design makes the bobbin winder (on the top of main frame);
- 二、锁式线迹，圆筒底板;  
II. Lock stitch cylinder bed machine;
- 三、在机针背后上下拖辮同步连续送料;  
III. With a synchronous, continuously operating upper and lower Puller feed close behind the needle;
- 四、卷筒卷边宽度12.7mm，圆筒最小直径130mm;  
IV. Split hemmer for 12.7mm hem width. Small cylinder 130mm;
- 五、适合于缝制西裤、牛仔衫裤、工作服及便服;  
V. For hemmer trouser bottoms and sleeves on dinim clothing, Uniform and Casual;
- 六、装有全自动电子控制装置，能自动剪线、自动抬压脚、自动开合卷筒等，大大提高工作效率，减轻劳动强度。  
VI. With electronic-controlled device, increasing the operating efficiency as it can automatically trim, lift the presser foot, Split & close the hemmer;
- 七、正拉：宽幅最小为8mm，最大为25.4mm  
VII. Normal Pull : Width minimum is 8 mm, maximum is 25.4 mm
- 八、反拉：宽幅最小8mm，最大50mm；（最大标准是25.4mm，超出的范围的需要订做）  
VIII. Reverse Pull: Width minimum is 8 mm, maximum is 50 mm. (Maximum standard is 25.4mm, over this standard requires customized)

机型 Mode	名称 Name	用途 Sewing Application	最高缝纫速度 Max Sewing Speed	机针 Needle	送布方式 Feeding Mode	头部驱动方式 Head Drive Way	驱动马达 Motor	使用气源工作压力 Operating Air Pressure
IH-639D-5P	电脑直驱小梭自动剪线“锁式”辮脚机 Computer Direct-drive Small Cylinder Lockstitch Bottom Hemming Machine with Automatic Thread Trimmer	薄料，中厚料，厚料 Thin material, Medium thick material, Thick material	3000 rpm	DP#5 (#16-22)	机械上下拖辮同步连续送料 Mechanical Continuously Operating Upper and Lower Puller Feed	直驱马达 Direct-drive	Ac伺服马达 (贺欣/兄弟 550W) (鲍麦克斯 750W) AC servo motor (Hohsing/Brother 550W) (Powermax 750W)	0.4~0.6 Mpa
IH-639D-7P	电脑直驱大梭自动剪线“锁式”辮脚机 Computer Direct-drive Large Hook Lockstitch Bottom Hemming Machine with Automatic Thread Trimmer	中厚料，厚料 Medium thick material, Thick material			电机上下拖辮同步连续送料 Motor Continuously Operating Upper and Lower Puller Feed			
IH-639DS-5P	电脑直驱步进针距小梭自动剪线“锁式”辮脚机 Computer Direct-drive Small Cylinder Lockstitch Bottom Hemming Machine with Stitch Length Step Motor	薄料，中厚料，厚料 Thin material, Medium thick material, Thick material						
IH-639DS-7P	电脑直驱步进针距大梭自动剪线“锁式”辮脚机 Computer Direct-drive Large Hook Lockstitch Bottom Hemming Machine with Stitch Length Step Motor	中厚料，厚料 Medium thick material, Thick material						

**东莞创辉缝纫机有限公司**  
DONGGUAN CHUANGHUI SEWING MACHINE CO.,LTD.

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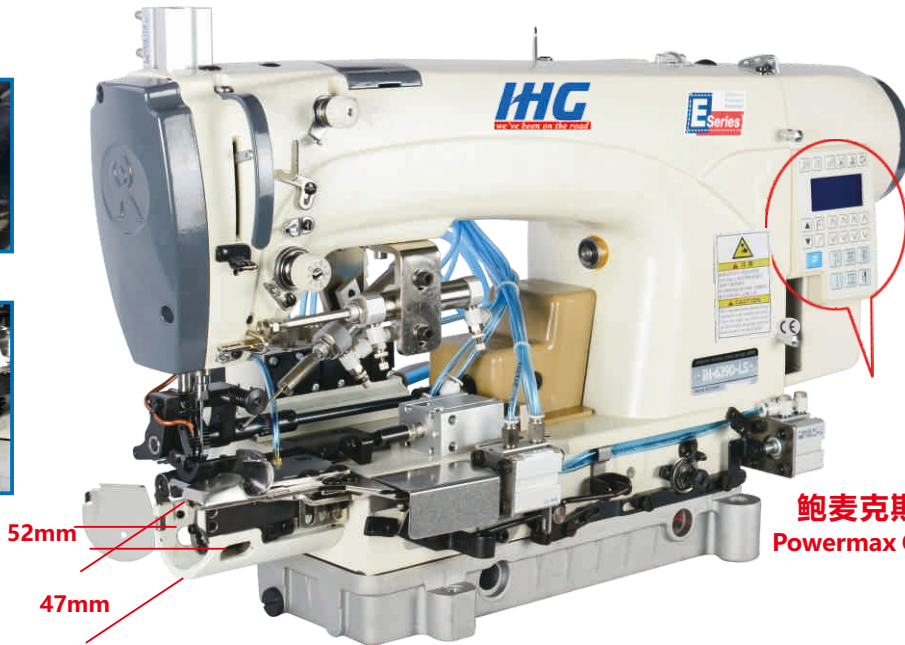
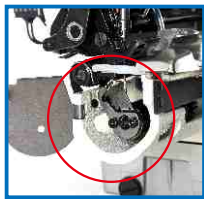
**IH-639D-LSP**

电脑直驱一体自动剪线“链式”辮脚机

DIRECT DRIVE CHAINSTITCH BOTTOM HEMMING MACHINE WITH AUTOMATIC THREAD TRIMMER

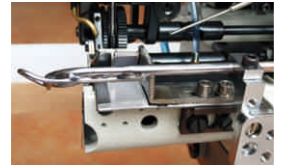


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鲍麦克斯电控  
Powermax Controller

选配功能:  
Option:



-F:反拉缝纫功能  
-F: reverse pull



-S:针距控制电机  
-S: Stitch Length Step Motor



## IH-639D-LSP 功能与特点/FUNCTIONS AND CHARACTERISTICS

- 一、小弯针结构，车缝应用更加广泛；  
I. Suitable for more jeans legs with mini-looper;
- 二、链式线迹，圆筒底板；  
II.Chain stitch cylinder bed machine;
- 三、在机针背后上下拖辮同步连续送料；  
III.With a synchronous,continuously operating upper and lower Puller feed close behind the needle;
- 四、卷筒卷边宽度12.7mm，圆筒最小直径130mm；  
IV. Hemming width is 12.7mm,Diameter of cylinder is 130mm;
- 五、适合于缝制西裤、牛仔衫裤、工作服及便服；  
V. For hemmer trouser bottoms and sleeves on denim clothing ,Uniform and casual;
- 六、装有全自动电子控制装置，能自动剪线、自动抬压脚、自动开合卷筒等，大大提高工作效率，减轻劳动强度。  
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IH-639D-LSP	电脑直驱自动剪线“链式”辮脚机 Computer Direct-drive Small Cylinder Chain Stitch Bottom Hemming Machine with Automatic Thread Trimmer	薄料，中厚料，厚料 Thin material, Medium thick material, Thick fabric	3000 rpm	DV*57 (#16-22)	机械上下拖辮同步连续送料 Mechanical Continuously Operating Upper and Lower Puller Feed	直驱马达 Direct-drive	AC伺服马达 (贺欣/兄弟 550W) (鲍麦克斯 750W) AC servo motor (Hohsing/Brother 550W) (Powermax 750W)	0.4~0.6 Mpa
IH-639DS-LSP	电脑直驱步进针距自动剪线“链式”辮脚机 Computer Direct-drive Chainsitch Small cylinder Bottom Hemming Machine with Stitch Length Step Motor				电机上下拖辮同步连续送料 Motor Continuously Operating Upper and Lower Puller Feed			

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选配功能:  
Option:



-5H(1.5倍旋梭)  
-5H(1.5 times Hook)

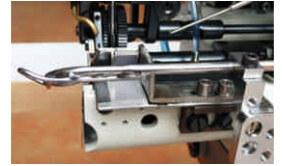


-7H(2倍旋梭)  
-7H(2 times Hook)

52mm  
47mm



选配功能:  
Option:



-F:反拉缝纫功能  
-F: reverse pull



-S:针距控制电机  
-S: Stitch Length Step Motor

台湾贺欣电控  
Ho Hsing Controller



## IH-639D-5H/-7H 功能与特点/FUNCTIONS AND CHARACTERISTICS

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II. Lock stitch cylinder bed machine;
- 三、在机针背后上下拖辘同步连续送料；  
III. With a synchronous, continuously operating upper and lower Puller feed close behind the needle;
- 四、卷筒卷边宽度12.7mm，圆筒最小直径130mm；  
IV. Split hemmer for 12.7mm hem width. Small cylinder 130mm;
- 五、适合于缝制西裤、牛仔衫裤、工作服及便服；  
V. For hemmer trouser bottoms and sleeves on dinim clothing, Uniform and Casual;
- 六、装有全自动电子控制装置，能自动剪线、自动抬压脚、自动开合卷筒等，大大提高工作效率，减轻劳动强度。  
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IH-639D-7H	电脑直驱大梭自动剪线“锁式”辘脚机 Computer Direct-drive Large Hook Lockstitch Bottom Hemming Machine with Automatic Thread Trimmer	中厚料，厚料 Medium thick material, Thick material			电机上下拖辘同步连续送料 Motor Continuously Operating Upper and Lower Puller Feed			
IH-639DS-5H	电脑直驱步进针距小梭自动剪线“锁式”辘脚机 Computer Direct-drive Small Cylinder Lockstitch Bottom Hemming Machine with Stitch Length Step Motor	薄料，中厚料，厚料 Thin material, Medium thick material, Thick material						
IH-639DS-7H	电脑直驱步进针距大梭自动剪线“锁式”辘脚机 Computer Direct-drive Large Hook Lockstitch Bottom Hemming Machine with Stitch Length Step Motor	中厚料，厚料 Medium thick material, Thick material						

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**IH-639D-LSH**

电脑直驱自动剪线“链式”辮脚机

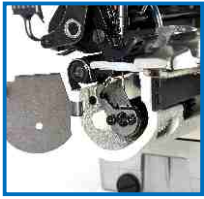
DIRECT DRIVE CHAINSTITCH BOTTOM HEMMING MACHINE WITH AUTOMATIC THREAD TRIMMER



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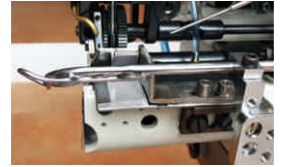
52mm

47mm



台湾贺欣电控  
Ho Hsing Controller

选配功能:  
Option:



-F:反拉缝纫功能  
-F: reverse pull



-S:针距控制电机  
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## IH-639D-LSH 功能与特点/FUNCTIONS AND CHARACTERISTICS

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II. Chain stitch cylinder bed machine;
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机型 Mode	名称 Name	用途 Sewing Application	最高缝纫速度 Max Sewing Speed	机针 Needle	送布方式 Feeding Mode	头部驱动方式 Head Drive Way	驱动马达 Motor	使用气源工作压力 Operating Air Pressure
IH-639D-LSH	电脑直驱自动剪线“链式”辮脚机 Computer Direct-drive Small Cylinder Chain Stitch Bottom Hemming Machine with Automatic Thread Trimmer	薄料，中厚料，厚料 Thin material, Medium thick material, Thick fabric	3000 rpm	DV#57 (#16-22)	机械上下拖辮同步连续送料 Mechanical Continuously Operating Upper and Lower Puller Feed	直驱马达 Direct-drive	Ac伺服马达 (贺欣/兄弟 550W) (鲍麦克斯 750W) AC servo motor (Hohsing/Brother 550W) (Powermax 750W)	0.4~0.6 Mpa
IH-639DS-LSH	电脑直驱步进针距自动剪线“链式”辮脚机 Computer Direct-drive Chainstitch Small cylinder Bottom Hemming Machine with Stitch Length Step Motor				电机上下拖辮同步连续送料 Motor Continuously Operating Upper and Lower Puller Feed			

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## IH18A-T36-2

### 高速曲腕链式下送料三针厚料缝纫机

HIGH SPEED THREE NEEDLE BOTTOM FEED FEED OFF THE ARM SEWING MACHINE FOR THICK FABRIC



公司官网  
(Company Web)



网络销售网站  
(Online Sales Web)



## IH18A-T36-2

高速曲腕链式下送料三针厚料缝纫机  
High Speed Three Needle Bottom Feed Feed Off The Arm Sewing Machine For Thick Fabric



## IH18A-T36-2 功能与特点/FUNCTIONS AND CHARACTERISTICS

### 主要用途:

1. 适用于薄料至厚料的广泛的缝制作业;
2. 适用于缝制内衣内裤, 工作制服, 牛仔衣裤, 茄克大衣及各种筒状衣类产品;

### The main purpose:

1. Suitable for a wide range of sewing operations from thin to thick materials.
2. Suitable for sewing underwear, uniforms, denim clothing, jacket coats and various tubular clothing products

### 特征:

1. 机头微油, 底座自动润滑;
2. 采用送出弯臂型设计 (曲腕型), 增加作业空间;
3. 送料及弯针的调整简单, 操作方便, 易于掌握;
4. 循环润滑的残存油量可通过油窗确认, 便于及时补充;
5. 采用同步皮带传动, 减少缝制中的移位, 获得安定美观的线迹;
6. 作业侧设置开启式侧盖, 方便确认底线的穿入;

### Features:

1. Machine head micro-oil, base automatic lubrication
2. Feed off arm design, increase work space
3. Bending needle and feeding are easy to adjust, easy to operate and easy control.
4. The amount of oil can be confirmed through the oil window, which is convenient for timely replenishment.
5. Adopt synchronous belt drive to reduce the displacement in sewing and obtain stable and beautiful stitches.
6. Set the open side cover to confirm the penetration of the bottom line.

### 规格 (IH18A系列) Specifications

机型 Model	IH18A -L26-1	IH18A -T26-1	IH18A -T36-2
针数 Number of Needle	2		3
最高缝速 Max sewing speed	6,000(rpm)	5,000(rpm)	
最大针距 Max. Stitch Length	2.5mm	4.2mm	
压脚提升 Presser Foot Lifting	6.4mm	8mm	
针杆行程 Needle Bar Stroke	27mm		33.3mm
机针 Needle	TV×7(#16),149×7(#100)	TV×3(#21),149×3(#130)	
缝线 Stitches	#40(标准) Standard		#20 (标准) Standard
润滑方式 Lubrication	机头微油, 底座自动润滑		Machine head micro-oil, base automatic lubrication
电机 Motor	间接直驱式 Indirect Direct Drive		
机头重量 Weight	49Kg		

IH18A-L26-1	高速曲腕链式下送料双针薄料缝纫机 High Speed Double Needles Bottom Feed Feed Off The Arm Sewing Machine For Thin Fabric	衬衣/针织 T-shirt/knitting
IH18A-T26-1	高速曲腕链式下送料双针厚料缝纫机 High Speed Double Needles Bottom Feed Feed Off The Arm Sewing Machine For Thick Fabric	牛仔服 Denim Clothing
IH18A-T36-2	高速曲腕链式下送料三针厚料缝纫机 High Speed Three Needles Bottom Feed Feed Off The Arm Sewing Machine For Thick Fabric	牛仔服/帐篷 Denim Clothing/Tent

### 针位尺寸 (IH18A系列) Needle size

机型 Model	针位尺寸 Needle size
IH18A -L26-1	3/32"(2.4mm), 1/8"(3.2mm), 5/32"(4mm), 3/16"(4.8mm), 1/4"(6.4mm), 9/32"(7.1mm), 机器标准Standard 1/4"(6.4mm)
IH18A -T26-1	3/16"(4.8mm), 1/4"(6.4mm), 9/32"(7.1mm), 机器标准Standard 1/4"(6.4mm),
IH18A -T36-2	1/8"-1/8"(3.2mm-3.2mm)

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**IH-8430B**

三针电脑直驱式带后拖轮平缝机

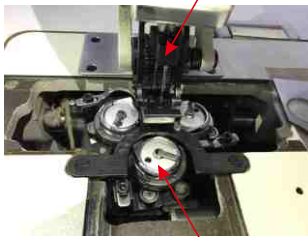
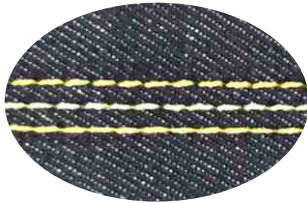
THREE NEEDLE COMPUTER DIRECT-DRIVE LOCKSTITCH SEWING MACHINE WITH REAR WHEEL



公司官网  
(Company Web)



网络销售网站  
(Online Sales Web)



带后拖轮  
rear wheel

三旋梭平缝机

Three hocks lockstitch sewing machine



**IH-8430B**

三针电脑直驱式小旋梭带后拖轮平缝机  
THREE NEEDLE COMPUTER DIRECT-DRIVE SMALL HOOK LOCKSTITCH SEWING MACHINE WITH REAR WHEEL

**IH-8730H**

三针电脑直驱式大旋梭带后拖轮平缝机  
THREE NEEDLE COMPUTER DIRECT-DRIVE LARGE HOOK LOCKSTITCH SEWING MACHINE WITH REAR WHEEL



## IH-8430B/H 功能与特点/FUNCTIONS AND CHARACTERISTICS

### 生产效率

适合于牛仔、休闲衬衫、工作服及便服上3针缝纫。

### 主要特点

- 三针锁式线迹
- 直驱系统
- 针距为6.4毫米 (2x3.2毫米)

### 应用实例

适合于牛仔、休闲衬衫、工作服及便服上3针缝纫。

### PRODUCTION EFFICIENCY

Suitable for jeans, casual shirts, uniforms and casual clothes on the 3-needles sewing.

### MAIN FEATURES

- Three-pin lock stitch
- Direct drive system
- Stitch length is 6.4mm(2x3.2mm).

### APPLICATIONS

Suitable for jeans, casual shirts, uniforms and casual clothes on the 3-needles sewing.

型号 Model	最高缝速 Max. sewing speed	针位 Needle position	电源 Power supply	功率 Power	机器尺寸 Size	重量 Weight
IH-8430B	2700rpm	6.4mm(2x3.2mm)	220V. 50-60Hz	0.75KW	1200x550mm	60kg
IH-8730H	2500rpm	6.4mm(2x3.2mm)	220V. 50-60Hz	0.75KW	1200x550mm	60kg

## 东莞创辉缝纫机有限公司

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**IH-8722D**

双针电脑直驱式大旋梭自动切线平缝机

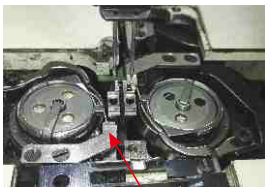
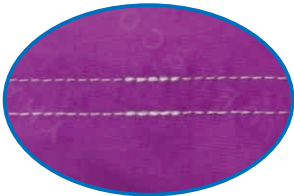
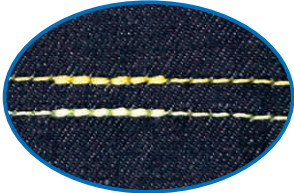
DOUBLE NEEDLE COMPUTER DIRECT-DRIVE LARGE HOOK AUTOMATIC  
THREAD TRIMMER LOCKSTITCH SEWING MACHINE



公司官网  
(Company Web)



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直刀剪线结构  
Straight knife cut line structure



**IH-8422D** 双针电脑直驱式自动切线平缝机

Double Needle Computer Direct-drive Automatic Thread Trimmer  
Lockstitch Sewing Machine

**IH-8722D** 双针电脑直驱式大旋梭自动切线平缝机

Double Needle Computer Direct-drive Large Hook Automatic Thread Trimmer  
Lockstitch Sewing Machine



## IH-8722D 功能与特点/FUNCTIONS AND CHARACTERISTICS

附加功能 Additional features
倒缝装置 Backstitch device
扫线装置 Thread sweeping device

供油方式 Oil supply mode
0 针杆无油 Needle bar oil-free

缝制用途 Sewing applications
3 针织、薄料、中厚料 Knitting, thin, material, medium thick material
5 厚料 (适用于极粗的线) Thick material (for very thick line)

IH-8422D	-403	-405
供油类型 Oil supply mode	微量供油 Micro-oil supply	
用途 Sewing applicatinal	针织、薄料、中厚料 Knitting, thin, material, medium thick material	厚料 Thick material
最高缝制速度 Maximum sewing speed	3,000rpm	2,800rpm
机针 Needle	DPX5 standard(#11/16)	DPX5 standard(#18/22)
最大针距 Max. stitch length	5mm	5mm
压脚上升量 Presser foot height	7mm	7mm

IH-8722D	-403	-405
供油类型 Oil supply mode	微量供油 Micro-oil supply	
用途 Sewing applicatinal	针织、薄料、中厚料 Knitting, thin, material, medium thick material	厚料 Thick material
最高缝制速度 Maximum sewing speed	3,000rpm	2,800rpm
机针 Needle	DPX5 standard(#11/16)	DPX5 standard(#18/22)
最大针距 Max. stitch length	7mm	7mm
压脚上升量 Presser foot height	7mm	7mm

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**IH-8752D**

双针电脑直驱式大旋梭自动切线角缝平缝机

DOUBLE NEEDLE COMPUTER DIRECT-DRIVE LARGE HOOK AUTOMATIC  
THREAD TRIMMER SPLIT NEEDLE BAR LOCKSTITCH SEWING MACHINE



公司官网  
(Company Web)



网络销售网站  
(Online Sales Web)



直刀剪线结构  
Straight knife cut line structure



**IH-8452D** 双针电脑直驱式自动切线角缝平缝机

Double Needle Computer Direct-drive Automatic Thread Trimmer Split Needle Bar Lockstitch Sewing Machine

**IH-8752D** 双针电脑直驱式大旋梭自动切线角缝平缝机

Double Needle Computer Direct-drive Large Hook Automatic Thread Trimmer Split Needle Bar Lockstitch Sewing Machine



## IH-8752D 功能与特点/FUNCTIONS AND CHARACTERISTICS

附加功能 Additional features
倒缝装置 Backstitch device
扫线装置 Thread sweeping device

供油方式 Oil supply mode
0 针杆无油 Needle bar oil-free

缝制用途 Sewing applications
3 针织、薄料、中厚料 Knitting, thin, material, medium thick material
5 厚料 (适用于极粗的线) Thick material (for very thick line)

IH-8452D	-403	-405
供油类型 Oil supply mode	微量供油 Micro-oil supply	
用途 Sewing applicatinal	针织、薄料、中厚料 Knitting, thin, material, medium thick material	厚料 Thick material
最高缝制速度 Maximum sewing speed	3,000rpm	2,800rpm
机针 Needle	DPX5 standard(#11/16)	DPX5 standard(#18/22)
最大针距 Max. stitch length	5mm	5mm
压脚上升量 Presser foot height	7mm	7mm

IH-8752D	-403	-405
供油类型 Oil supply mode	微量供油 Micro-oil supply	
用途 Sewing applicatinal	针织、薄料、中厚料 Knitting, thin, material, medium thick material	厚料 Thick material
最高缝制速度 Maximum sewing speed	3,000rpm	2,800rpm
机针 Needle	DPX5 standard(#11/16)	DPX5 standard(#18/22)
最大针距 Max. stitch length	7mm	7mm
压脚上升量 Presser foot height	7mm	7mm

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**IH-430D**

电脑直驱式平缝套结机

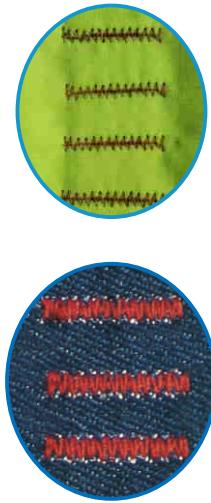
COMPUTER DIRECT-DRIVE LOCKSTITCH BAR TACKING MACHINE



公司官网  
(Company Web)



网络销售网站  
(Online Sales Web)



## IH-430H/S 功能与特点/FUNCTIONS AND CHARACTERISTICS

高速缝纫且线迹美观，实现了世界上最快的缝纫速度，在节能的同时实现了优良的缝纫质量和生产高效率

### 转速为业内最高

最高转速3,200rpm

完全按照缝制数据进行高质量缝纫

缝制区域40X30mm

可用于从男装/女装到牛仔布、针织物/女式内衣的各种不同用途。

### 低噪音\低震动

采用了刚性较高机架。通过最新电脑的分析，部件的各个细节部分之间都取得了良好的平衡，噪音及振动抑制到最低限度，操作人员不易疲劳，也不会感到压力。

THE ROTATION SPEED IS THE HIGHEST IN THE INDUSTRY.

Maximum rotation speed 3,200rpm

Have high-quality sewing completely according to sewing data.  
SEWING AREA 40X30MM

It can be used in all kinds of different usages from men's wear and women's wear to jeans knitted fabric and women's underwear.

### LOW NOISE AND LOW VIBRATION

It applies the frame with high rigidity. Through the latest computer analysis, every little detail gets good balance and the noise and vibration are restrained to the minimum. The operator will not feel tired easily or feel under pressure.

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如果采用了**图案编辑软件**，能够自由地在40X30mm的范围内进行图案和花式缝纫，具备了较高的扩展性。

If it applies pattern editing software, it can have pattern and artistic sewing freely in the range of 40X30mm, with high expansibility.



### 高速缝纫

且线迹美观，实现了世界上最快的循环时间。  
With high-speed sewing and beautiful stitch, it realizes the fastest cycling time in the world.

实现了优良的缝纫品质和高生产效率。  
It realizes excellent sewing quality and high production efficiency.



### 耗电少 / Low power consumption

采用无传动损失的电脑直接驱动方式，并装备了小型节电马达。  
It applies the method of direct computer driving without transmission loss, and is equipped with small power-saving motor.

耗能量与传统机型比削减了45%。是市场上电耗最低的电脑套结机。

Compared with traditional machine, the power consumption reduces by 45%. It is the Computer bar tacking machine with the lowest power consumption in the market.

## I 参数一览表

线迹样式 / Stitch Pattern	单针平缝 / single-needle flat seam
最高缝纫速度 / Maximum Sewing Speed	3200rpm
缝制区域(x-y) / Sewing Area(x-y)	最大40X30mm / Maximum 40X30mm
送布方式 / Fabric Feeding Method	Y-\$间歇送布(脉冲马达驱动方式) / Y-\$ interval fabric feeding(impulse motor driven mode)
针距 / Needle pitch	0.05~12.7mm
针数 / Gauge	任意(关于输入完成的图案缝纫,参照"程序一览") Random(about the sewing of the pattern after finishing the input, refer to "Summary of Programs")
最大针数 / Maximum Gauge	210,000针(包括增加针数200,000针) / 210,000needles(including increased 200,000 needles)
抬压脚方式 / Presser Lifter Mode	脉冲马达驱动方式 / Impulse motor driven mode
压脚上升量 / Presser Lifting Amount 纽扣夹上升量 / Button Grip Lifting Amount	最大17mm / Maximum 17mm
使用旋梭 / Rotating Shuttle	半回转标准旋梭(2倍旋梭另售) Semi-rotary standard rotating shuttle(double rotating shuttle is sold separately)
扫线装置 / Thread Sweeping Device	标准装备 / Standard device
切线装置 / Thread Cutting Device	标准装备 / Standard device
夹线装置 / Thread Clamping Device	标准装备 / Standard device
数据存储方式 / Data Storage Mode	闪存(使用CF卡可增加任意缝纫图案) Flash memory(with CF card, it can increase any sewing pattern as will)
用户程序数 / Number of User'S Programs 循环程序数 / Number of Cycle Programs	50 9个循环(各15个程序) / 9 cycles(15 programs for each)
存储数据数 / Number of Stored Data	已输入89种缝纫图案 It has already input 89 kinds of sewing patterns (最多可以增加缝制数据200种。增加总针数约在200,000针以内) (It can add 200 kinds of sewing data at the most. Increased total gauge is within 200,000 needles)
马达 / Motor	AC伺服马达550W / AC servo motor 550w
重量 / Weight	机头: 约56kg、操作盘: 约0.6kg / Machine head: about 56kg, operation panel: about 0.6kg 控制箱: 14.2~16.2kg(因提供地区而异) / Control box: 14.2~16.2kg(vary from region to region)
电源 / Power	单相100V / 220V / Single-phase 100V / 220V 三相200V / 220V 380V / 400V 400VA / Three-phase 200V / 220V / 380V / 400V 400VA





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**IH-438D**

电脑直驱式平缝钉扣机

COMPUTER DIRECT-DRIVE LOCKSTITCH BUTTON ATTACHING MACHINE



公司官网  
(Company Web)

网络销售网站  
(Online Sales Web)



## IH-438D 功能与特点/FUNCTIONS AND CHARACTERISTICS

高速缝纫且线迹美观，实现了业内最快的循环时间。

With high-speed sewing and beautiful stitch, it realize the fastest cycle time in the industry.

实现了优良的缝纫品质和高生产效率。

It realizes excellent sewing quality and high production efficiency.

转速为2,700rpm / The rotation speed is 2,700rpm

最大6.4~6.4mm / Maximum 6.4~6.4mm

最大13mm / Maximum 13mm

半回转标准旋梭 / Semi-rotary standard rotating shuttle

已输入49种缝纫图案 / It has input 49 kinds of sewing pattern

外径8-30mm / External diameter 8-30mm

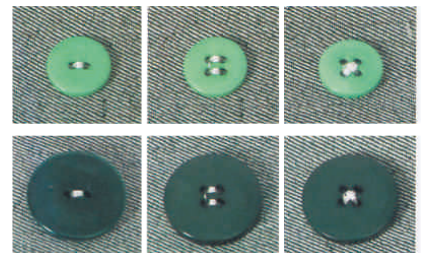
可用于缝制的钮扣尺寸 / (20mm以上的用选购钮扣夹组件B)

Size of Button That Can Be Sewed/

(for that above 20mm, use optional button grip component B)

丰富的钉扣样式

Abundant button sewing patterns



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下表所示各程序预先设定，只要能够确认机针落于纽扣孔中，可任选缝纫图案。

对于没有包缝线的程序，单面缝制完成即进行切线，然后再进行另一面缝制。

Programs show below have been preset into the sewing machine. Any program is available as long as the needle drops down in the hole of the button.

If sewing programs that do not have crossover stitches. the thread is trimmed after sewing of one side is completed. and then the other side is sewn.

No	钮扣孔数 No. of button holes	缝纫图案 Sewing pattern	缝纫数 No. of threads	过度线数 No. of crossover stitches	针数 No. of stitches	缝纫尺寸(mm) Sewing size(mm)	
						X	Y
1	2		6	-	12	3.4	0
2			8	-	14		
3			10	-	16		
4			12	-	18		
5			16	-	22		
6			20	-	26		
7			6	-	12	0	3.4
23			10	-	16		
8			12	-	18		
9		3		5-5-5	-	21	2.6
24	7-7-7			-	27		
25			5-5-5	-	21		
26			7-7-7	-	27		
10	4		6-6	1	19	3.4	3.4
11			8-8	1	23		
12			8-8	3	25		
13			10-10	1	27		
27			12-12	1	31		