

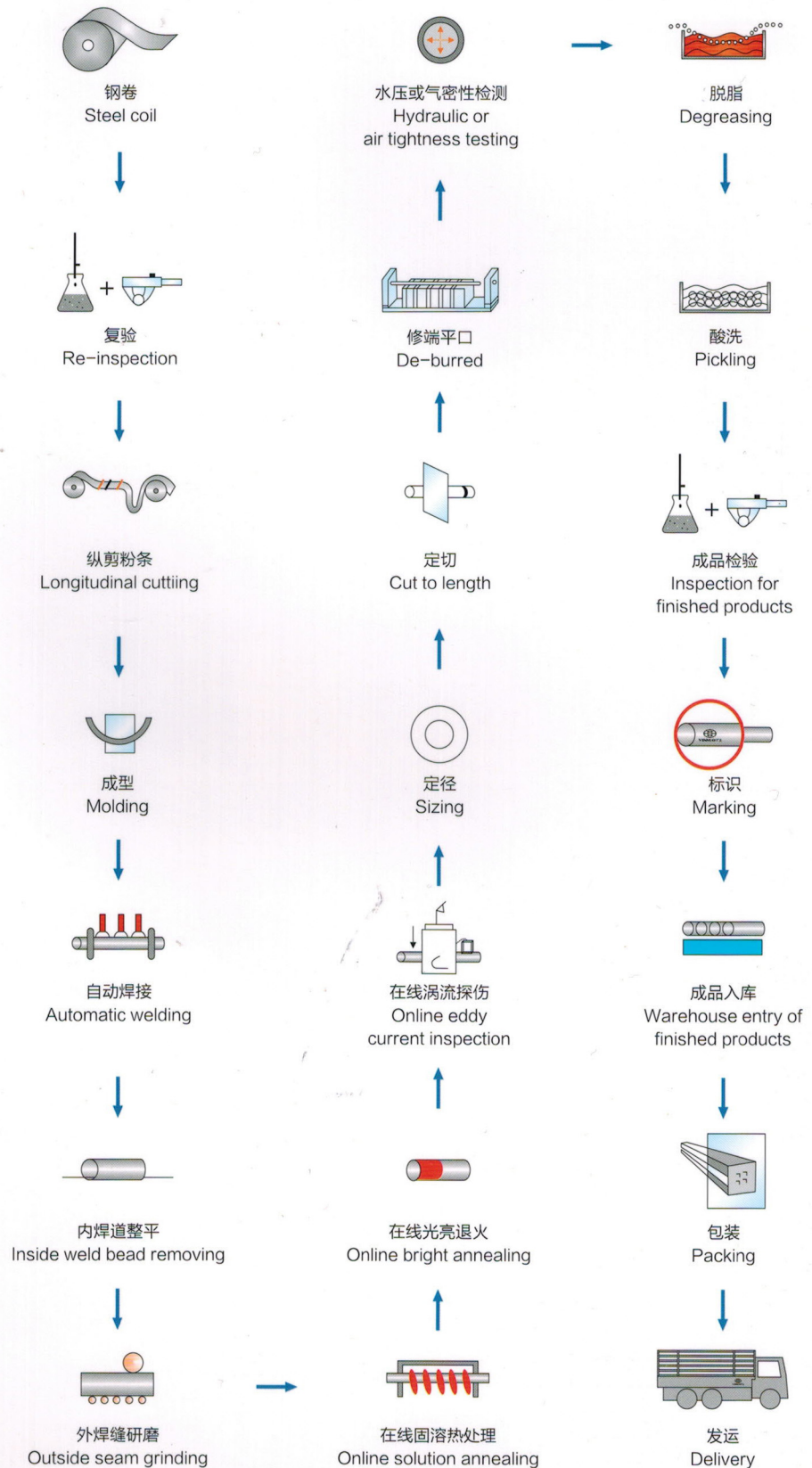
ADVANCED PRODUCTION TECHNOLOGY



先进的生产工艺

连续成型生产工艺流程图
(生产线设备产品)

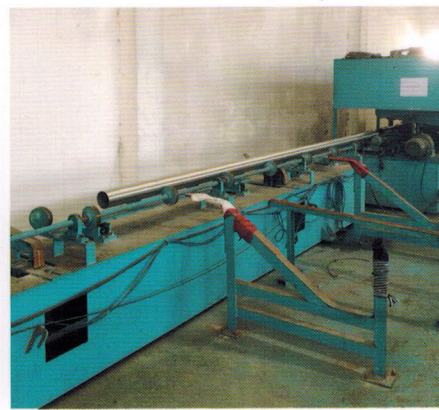
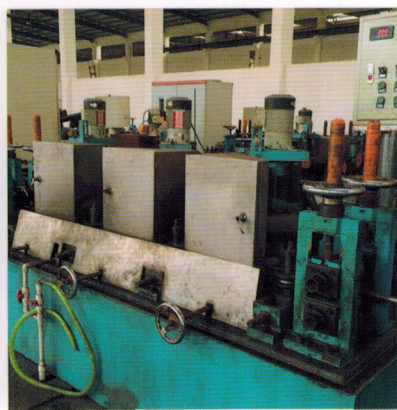
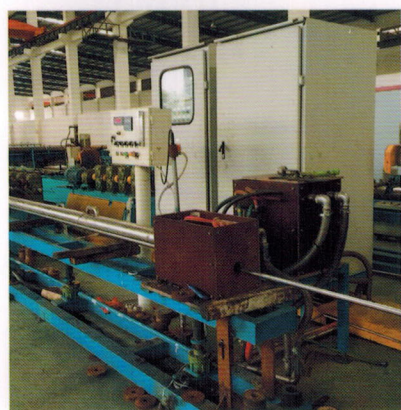
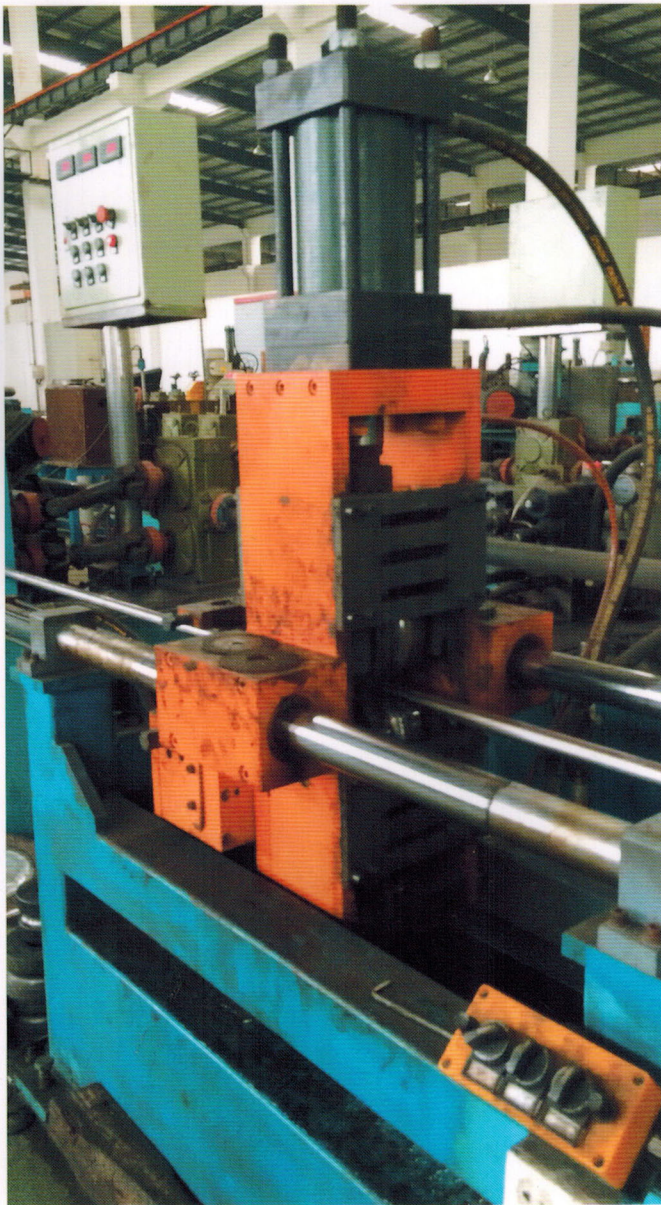
The continuous molding
production process flow chart
(the production line
equipment products)



PARTIAL EQUIPMENTS OF THE PRODUCTION PROCESS

Kaysen





生产工艺部分设备



矩形管系列 RECTANGULAR TUBES

外径 (Outside Diameter) (mm)	厚度 Thickness (mm)							
	0.8	0.9	1.0	1.2	1.5	2.0	2.5	3.0
□10 × 20								
□10 × 30								
□10 × 40								
□10 × 50								
□10 × 60								
□10 × 80								
□12.7 × 25.4								
□15 × 30								
□15 × 40								
□15 × 50								
□20 × 30								
□20 × 40								
□20 × 50								
□20 × 60								
□20 × 70								
□25 × 38								
□25.4 × 38.1								
□25 × 50								
□25.4 × 50.8								
□30 × 40								
□30 × 50								
□30 × 60								
□30 × 70								
□40 × 60								
□40 × 80								
□40 × 100								
□45 × 75								
□45 × 95								
□50 × 100								
□60 × 100								
□60 × 120								

异型管系列 SLOT TUBES & OVAL TUBES

产品 item	槽 slot	形状 Shape	规格 size (mm)	槽深 depth of channel (mm)	厚度 (Thickness) (mm)						
					0.8	0.9	1.0	1.2	1.5	2.0	
C型管 round slot tubes	single slot		38.1	15 × 15							
			42.4	24 × 24							
			42.4	15 × 15							
			48.3	27 × 30							
			50.8	15 × 15							
			50.8	20 × 20							
			63	20 × 20							
			63	25 × 25							
	76	25 × 25									
		double slot		50.8	15 × 15						
76				25 × 25							
椭圆管 Oval Tubes & 平椭圆管 elliptical tubes	single slot		87 × 65	15 × 15							
			80 × 40	15 × 15							
			10 × 20								
			12 × 24								
			15 × 30								
			20 × 40								
			30 × 60								
			40 × 60								
40 × 80											

ASTM A249 / GB / T245 / JIS G3463 / DIN 17457

锅炉、热交换器管和冷凝器不锈钢焊管

STAINLESS STEEL WELDED TUBES FOR BOILER, HEAT EXCHANGER AND CONDENSER



ASTM A269

一般用途不锈钢焊管

STAINLESS STEEL WELDED TUBES FOR ORDINARY SERVICE

ASTM A249, ASTM A269 规格尺寸表 (SPECIFICATION)

外径 Outside Diameter		厚度 Thickness(mm)												
inch	mm	0.5	0.6	0.7	0.8	0.9	1	1.2	1.5	2	2.5	3	4	5
	9.5													
	1.2													
1/2"	12.7													
	13													
	14													
5/8"	15.9													
3/4"	19.1													
7/8"	22.2													
1"	25.4													
1-1/8"	28.6													
1-1/4"	31.8													
1-1/2"	38.1													
	40													
	45													
2"	50.8													
	52													
2-1/4"	57.15													
2-3/8"	60.3													
2-1/2"	63.5													
	70													
3"	76.2													
	85													
3-1/2"	88.9													
4"	101.6													
4-1/8"	104.78													
4-1/4"	107.95													
4-1/2"	114.3													
5-1/4"	133.35													
6-1/4"	158.75													
8-5/8"	219.08													

仅是ASTM A269 Just for ASTM A269

ASTM A249, ASTM A269标准共用 For both ASTM A249 & ASTM A269

ASTM A249尺寸公差表 (DIMENSION TOLERANCE TABLE)

外径 Outside Diameter		厚度 Thickness	长度 Length
<25.4mm	± 0.10mm	± 10%	OD<50.8mm +3.0mm-0mm OD≥50.8mm +5.0mm-0mm
≥25.4mm-38.1mm	± 0.15mm		
≥38.1mm-50.8mm	± 0.20mm		
≥50.8mm-63.5mm	± 0.25mm		
≥63.5mm-76.2mm	± 0.30mm		
≥76.2mm-101.6mm	± 0.38mm		
≥101.6mm-190.5mm	+0.38mm -0.64mm		
≥190.5mm-228.6mm	+0.38mm -1.14mm		

ASTM A269尺寸公差表 (DIMENSION TOLERANCE TABLE)

外径 Outside Diameter		厚度 Thickness	长度 Length
<38.1mm	± 0.13mm	OD<12.7mm ± 15% OD≥12.7mm ± 10%	OD<38.1mm +3.2mm-0mm OD≥38.1mm +4.8mm-0mm
≥38.1mm-88.9mm	± 0.25mm		
≥88.9mm-139.7mm	± 0.38mm		
≥139.7mm-203.2mm	± 0.76mm		
≥203.2mm-304.8mm	± 1.01mm		
≥304.8mm-355.6mm	± 1.26mm		

ASTM A270 / DIN 11850 / ISO 2037

食品卫生用不锈钢钢管
STAINLESS STEEL SANITARY TUBING



ASTM A270规格尺寸表 (SPECIFICATION)

外径 Outside Diameter		厚度 Thickness(mm)				
inch	mm	1.2	1.5	2	2.5	3
3/4"	19.1					
7/8"	22.2					
1"	25.4					
1-1/8"	28.6					
1-1/4"	31.8					
1-1/2"	38.1					
	40					
	45					
2"	50.8					
	52					
2-1/4"	57.15					
2-3/8"	60.3					
2-1/2"	63.5					
	70					
3"	76.2					
	85					
3-1/2"	88.9					
4"	101.6					
4-1/8"	104.78					
4-1/4"	107.95					
4-1/2"	114.3					
5-1/4"	133.35					
6-1/4"	158.75					
8-5/8"	219.08					

ASTM A270尺寸公差表 (DIMENSION TOLERANCE TABLE)

外径 Outside Diameter		厚度 Thickness	长度 Length
<25.40mm	± 0.13mm	± 10.00%	OD < 101.60mm +3.20mm-0mm OD ≥ 101.60mm +4.80mm-0mm
≥ 25.40mm~50.80mm	± 0.20mm		
≥ 50.80mm~76.20mm	± 0.25mm		
≥ 76.20mm~101.60mm	± 0.38mm		
≥ 101.60mm~139.70mm	± 0.38mm		
≥ 139.70mm~203.20mm	± 0.76mm		
≥ 203.20mm~304.80mm	± 1.27mm		