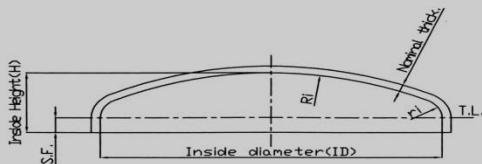
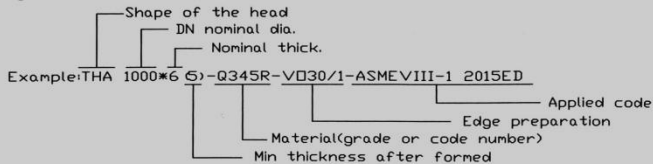


Marking:



Tolerance control:

No.1 Shape deviation: outside not more than 1.25%D_i; inside not more than 0.625%D_i.

No.2 Tolerance of external circumference & internal diameter

Nominal Dia	Nominal Thick.	Tolerance of ID	Tolerance of E.C.
DN < 600	$2 \leq \delta < 4$	-1.5 ~ +1.5	-4 ~ +4
	$4 \leq \delta < 6$	-2 ~ +2	-6 ~ +6
	$\delta \geq 6$	-3 ~ +3	-3 ~ +9
600 ≤ DN < 1000	$2 \leq \delta < 4$	-2 ~ +2	-6 ~ +6
	$4 \leq \delta < 6$	-2 ~ +2	-6 ~ +6
	$\delta \geq 6$	-3 ~ +3	-3 ~ +9
DN ≥ 1000	all	-3 ~ +3	-3 ~ +9

No.3 S.F. & Gradient & tolerance of height

Nominal Dia	S.F.	Gradient	Tolerance of height
DN ≤ 2000	h=25	EX:1.5 IN:1.0	(-0.2~+0.6)%DN
DN > 2000	h=25	EX:1.5 IN:1.0	
others	negotiate with it		

