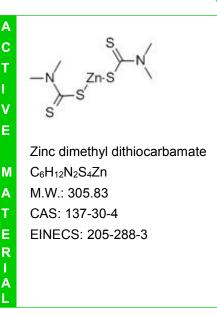


ACTMIX ZDMC-70GE/C



Accelerator ZDMC (PZ)

PROPERTIES:

ZDMC is an ultrafast accelerator of natural For NR: 0.6-1.0phr; and synthetic rubber such as EPDM, SBR, As a secondary acc NBR. Thiurams and thiazoles accelerator can 0.1-0.2phr delay the start of vulcanization and improve For SBR/NBR: 0.6processing safety. Compared to ZDBC,ZDEC As a secondary acc and ZEPC, ZDMC has a longer scorching time 0.1-0.2phr and shorter curing time, alkaline accelerator For EPDM: 1.5-2.5pt can activate it .A little ZDMC is also a assistant accelerator of thiols or thiurams accelerator. Its Initial melting point:

can activate it .A little ZDMC is also a assistant accelerator of thiols or thiurams accelerator. Its vulcanizate has excellent tensile strength and resilience.Heat resistance in NR and IR can be improved by using together with antioxidant.

DOSAGE:

For NR: 0.6-1.0phr; As a secondary accelerator: 0.1-0.2phr For SBR/NBR: 0.6-1.2phr. As a secondary accelerator: 0.1-0.2phr For EPDM: 1.5-2.5phr. **TYPICAL VALUES:** Initial melting point: Min 242°C Purity: Min 97% Zinc content: 20.5-22.0% Heating loss content: Max 0.5% 63µm sieve residue: Max 0.5%

М	PRODUCT	Active	Appearance	Filtration	Binder	Sulfur Content	Density
Α		Content (%)		(µm)		(%)	(g/cm ³)
S	Actmix®	60 F	Bule Granules	-	EPDM/EVM	31.8	1.43
Т	ZDMC-70GE/C	69.5					
Е	* Binder type can be customized. Except EPDM/EVM, others binders, such as NBR, SBR, AR, ECO also can be						
R	available for.						
В	SAFETY&TOXICITY:						
Α	Please refer to related SDS.						
Т	PACKAGING&STORAGE:						
С	net weight 25kg/FE bags inter catton, net weight 000 kg/pailet.						
н	Shelf-life: 1 year in its original packaging						
	Stored in a dry and cool place.						
Compared to traditional ZDMC powder, Actmix®ZDMC-70GE/C allows:							
Dust free products with a complete filtration up to 100μm, no skin sensitization, health guard of operators.							

Effective guarantee of activity of ZDMC due to pre-dispersed masterbatch.

Tack free products at room temperature, convenience and accuracy on ingredients.

Lower Mooney viscosity at lower temperature (50 $^\circ$ C), higher quality of dispersion.

Impurity free, blocked filter free of extrusive products, scrap rate reduction and higher productivity thanks to filtration. Wider compatibility with other elastomers.

G: granule, P: plate, E: EPDM binder, N: NBR binder, S: SBR binder, A: ACM binder, EO: ECO binder.

The information contained in this leaflet is based on tests carried out by our laboratories and data selected from references. Therefore it is not valid legally and does not signify any guarantee to customers of successful applications of the product according to their own formulas. However, our company will offer professional services in technology at utmost to facilitate customers to achieve expected purpose of product applications.

Actmix®ZDMC-70GE/C

TECHNICAL DATA SHEET (TDS) version 1.3

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