The filter press is an intermittent dewatering process. Each press operation includes the following steps:

1- Closing of the press: as the filter is completely empty, the moving head activated by the jacks calmps the plates.

2- Filling: For sludge having good filter ability it is best to fill the filter very quickly so as to avoid the formation of a cake in the first chamber before the last ones have been filled.

3- Filtration: When the filtration pump has stopped, the filtrate circuits and central duct, which is still filled with liquid sludge, are purged by compressed air.

4- Filter opening: The moving head is drawn back to disengage the first filtration chamber. The cake falls has a result of his own weight. A mechanised system pulls out the plates one by one.

5- Washing: Washing of clothes should be carried out every 15-30 processing oprations. For mid- or large units this take place on press using water sprayers at very high pressure (80-100 bar).

XYZ30/870-30U	30			427	23			3046
XYZ40/870-30U	40			534	29			3593
XYZ50/870-30U	50	870*870		748	38	0.6	2.2	4057
XYZ60/870-30U	60	070 070	30	902	46	0.0	2.2	4597
XYZ70/870-30U	70		50	1056	54			5136
XYZ80/870-30U	80			1210	62			5636
XYZ50/1000-30U	50	1000*		752	28	0.6	1.0	4128
XYZ60/1000-30U	60	1000		908	34	0.6	4.0	4636

YZ70/1000-30U	70	1063	40
XYZ80/1000-30U	80	1219	46
XYZ100/1000-30U	100	1505	57
XYZ120/1000-30U	120	1816	69



