

Query & Answer

2016-01-Edition

Date:2016-03-17

Q.1. What is the application of the PVC marble panel ?

A. These panels have been widely used for interior wall decoration and it is a replacement of marble panel .

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Q.2. What the size can you offer ?

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A: 4*8Feet or 1220mm*2440mm

2*8Feet or 600mm*2440mm

Thickness from 1mm to 9mm

Length could be customized , width can't.



Q.3. What kind of technology are you adopt ?

A. →→Mixing PVC Resin & Natural Stone Powder

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B.→→Extrusion Molding

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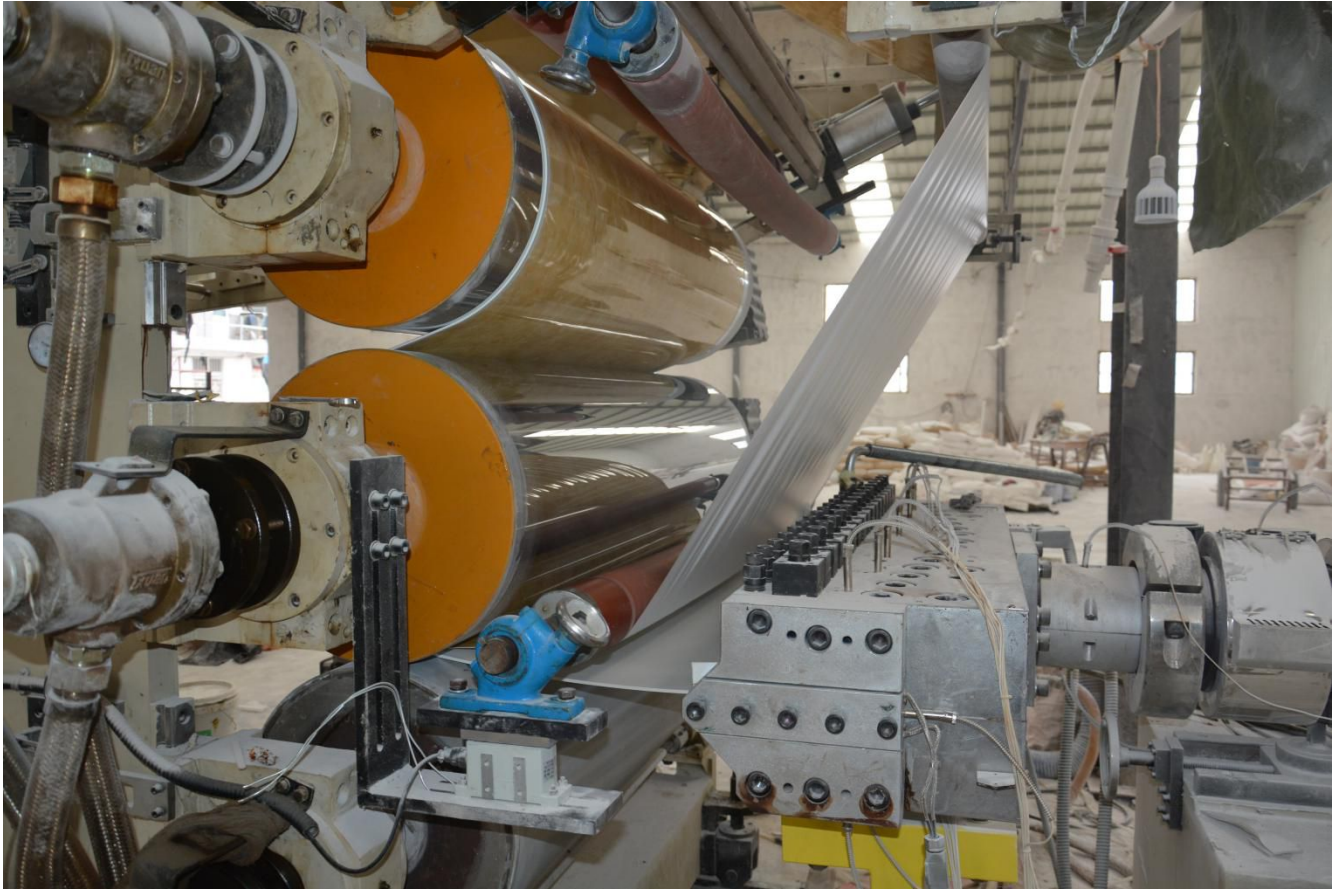
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C.→→Heat Transfer Printing

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D.→→Cutting

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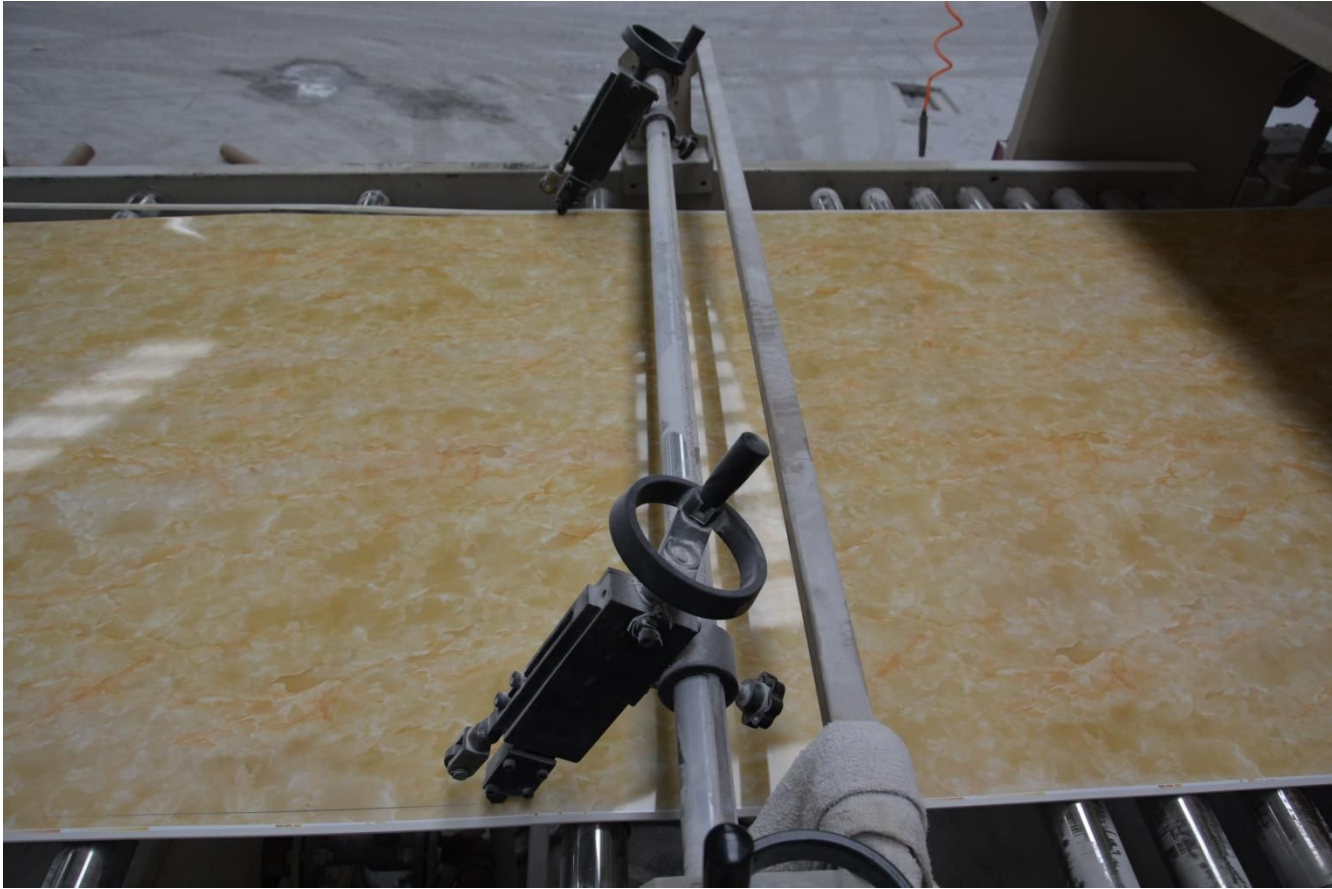
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E.→→UV coating

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F.→→Protective Film Applied

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G.→→Packing

Q.4.What is the use of aluminum tees/ alloy strips?

A:aluminum strips for fixing the panel and also for decoration .

Colors available :white and silver colors

Specification :3meter in length one piece

Type: I-strip ---applied between two panels

External strip --applied for corner

Internal strip--applied for corner

Margin strip--applied for edges

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Q.5. What is the use of cornice and how to stick it? (by the same glue or by nails?)

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A: For decoration and be fixed by the foam tape for temporary fix and then silicone sealant

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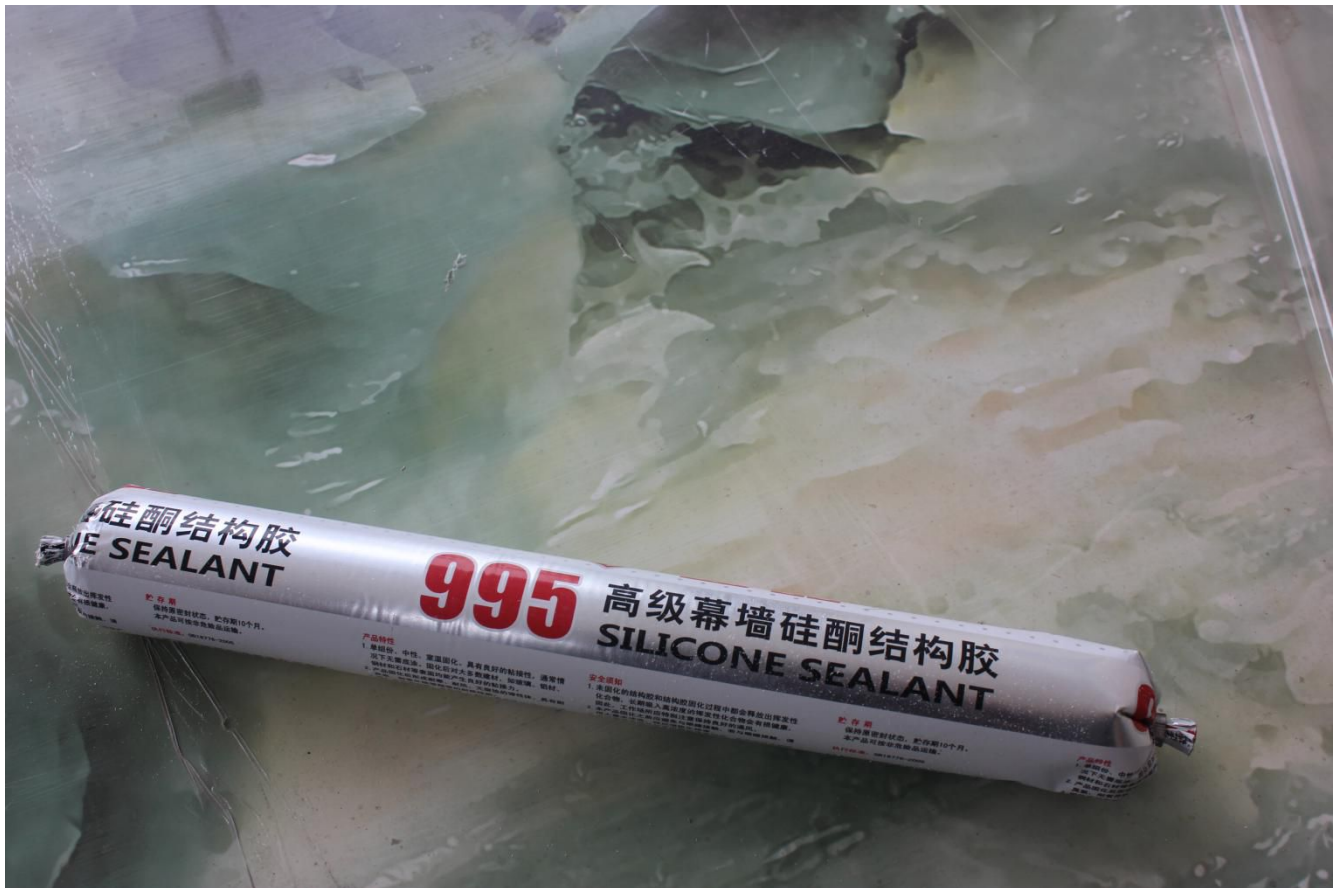
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Q.6.Is the product same like onyx installation and is there any range with backlit effect?

A. One of the advantage of this PVC PANEL is easy operation , easy cut by knife and easy bend and have no effect as you mentioned above. Please take the vedio for your reference.

Website for vedio : <https://youtu.be/iLGzRYDINV8>

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Q.7.How much quantity the product is required if once ordered?

A. MOQ 100pieces for the stock available.

Customized designs need to pay extra mold charge 5000USD and be paid back when the accumulate quantity to be two containers.

Q.8.Can you send us the video in which installation of alloy tee and cornice has shown?

Website for vedio : <https://youtu.be/iLGzRYDINV8>

Q.9.When fixing PVC marbling panel with ALUMINUM TEES is there any specific sand paper number for rubbing and smoothing the product?

A.Common sand paper will be fine .

Q.10. Which tool is used for beveling?

A. Beveling machine is needed.

Q.11.Do we have to use silicon like we use in ACP plus how much gap we have to maintain between two sheets for glue?

A.Same and the gap size depend on the I-Strip.

Q.12. What is the life span of the product?

A.15years.

Q.13.used for interior and for exterior ?

A.Interior decoration only.

Q.14. Do you have any certificate for burning behavior ?

A. Nonflammable--classification for burning behavior of burning materials and products according to GB8624-2012 Class B1.

Formaldehyde emission limit of interior decoration materials , wood-based panel and products according to GB18580-2001

<0.1mg/L.

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STC Test Report

Date: 2015-10-09
No.: ST187499

Applicant (Code: NTJ002)
申请公司(编号: NTJ002)

Description of Sample(s)
样品描述

Date Sample(s) Received
样品接收日期

Date Tested
测试日期

Investigation Requested
测试项目

Conclusion(s)
结论

1. Linyi Jinshengyu Decoration Materials Co., Ltd.
临沂市金晟宇装饰材料有限公司
Industrial park, Lanshan district, Linyi City
临沂市兰山区工业园

2. One (1) group of submitted sample(s) said to be
送文(1)组送检样品, 描述为:
UV imitation marble sheet/UV 装饰板,
UV imitation marble accessory/石塑线条
1.8MM, 3MM, 3.6MM, 3.8MM, 4MM, 5MM, 6MM, 7MM,
8MM
Brand/商标: 沪丰

2015-09-28
2015-09-28

2015-09-28 to 2015-10-09
2015-09-28 至 2015-10-09

GB 8624-2012 Classification for burning behavior of burning materials and products, class B₁
GB 8624-2012 建筑材料及制品燃烧性能分级, B₁等级

According to the test results, the submitted sample meets
GB 8624-2012 classification for burning behavior of burning materials and products, class B₁(B).
根据测试结果, 样品达到 GB 8624-2012 建筑材料及制品燃烧性能分级的 B₁(B)等级。

HAO Zhiwei, Eric
Approved Signatory

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STC Test Report

Date: 2015-10-09
No.: ST187499

TEST RESULTS/测试结果:

GB 8624-2012 Classification for burning behavior of burning materials and products, class B₁
GB 8624-2012 建筑材料及制品燃烧性能分级, B₁等级

Test/测试
1. GB/T 8626 Test method of flammability for burning materials
GB/T 8626 建筑材料的可燃性

Test Results/测试结果

Test Method 测试方法	Parameter 参数	Specimens number 样品数量	Results 结果
GB/T 8626 Surface exposure GB/T 8626 表面点火 30s flame application 点火时间 30s	F ₅ ≤ 150mm Ignition filter paper 是否引燃滤纸	6	Yes 是 No 否
GB/T 8626 Edge exposure GB/T 8626 边缘点火 30s flame application 点火时间 30s	F ₅ ≤ 150mm Ignition filter paper 是否引燃滤纸	6	Yes 是 No 否

2. GB/T 20284 Single burning item test for burning materials and products
GB/T 20284 建筑材料或制品的单体燃烧热值的测定

Test Results/测试结果

Test Method 测试方法	Parameter 参数	Specimens number 样品数量	Results 结果
GB/T 20284	FIGRA _{0.2M} (W/s) LFS < s specimens edge THR _{600s} (MJ)	1	82.2 Yes/是 3.2

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Date: 2015-10-09
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Remarks:
FIGRA_{0.2M}: Fire growth rate index at THR threshold of 0.2 MJ
备注: FIGRA_{0.2M}: 当试样燃烧热释放量达到 0.2MJ 时的燃烧增长率指数
THR_{600s}: Total heat release within 600 s
THR_{600s}: 试样受火于主燃烧器最初 600 秒内的总热释放量
LFS: Lateral flame spread
LFS: 火焰在试样长向上的横向传播
F₅: Flame spread
F₅: 燃烧长度

Classification/评级
This classification has been carried out in accordance with GB 8624-2012.
等级评级按照 GB 8624-2012.

Conclusion/结论
According to the test results, the submitted sample meets GB 8624-2012 classification for burning behavior of burning materials and products, class B₁(B).
根据测试结果, 样品达到 GB 8624-2012 建筑材料及制品燃烧性能分级的 B₁(B)等级。

Remark: The classes with their corresponding fire performance are given in annex A.
备注: 评级和相应的防火性能参考下面附录 A.

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Annex A/附录 A

Classification criteria for construction pan products
平板状建筑材料及制品的燃烧性能等级和分级判据

Classification 等级	Test Standards 试验标准	Classification Criteria 分级判据
A	A ₁	GB/T 5464* and/ 且 Temperature rise ΔT ≤ 30°C 炉内温升 ΔT ≤ 30°C Mass loss Δm ≤ 50% 质量损失率 Δm ≤ 50% Duration of sustained flaming t _f = 0 持续燃烧时间 t _f = 0 GB/T 14402 Gross calorific potential PCS ≤ 2.0 MJ/kg ^{a,b,c,d} 总热值 PCS ≤ 2.0 MJ/kg ^{a,b,c,d} Gross calorific potential PCS ≤ 1.4 MJ/m ² ^d 总热值 PCS ≤ 1.4 MJ/m ² ^d
	A ₂	GB/T 5464* or/或 Temperature rise ΔT ≤ 50°C 炉内温升 ΔT ≤ 50°C Mass loss Δm ≤ 50% 质量损失率 Δm ≤ 50% Duration of sustained flaming t _f ≤ 20s 持续燃烧时间 t _f ≤ 20s GB/T 14402 and/ 且 Gross calorific potential PCS ≤ 3.0 MJ/kg ^{a,b} 总热值 PCS ≤ 3.0 MJ/kg ^{a,b} Gross calorific potential PCS ≤ 4.0 MJ/m ² ^{b,d} 总热值 PCS ≤ 4.0 MJ/m ² ^{b,d}
B ₁	B	GB/T 20284 Fire growth rate index FIGRA _{0.2M} ≤ 120 W/s 燃烧增长率指数 FIGRA _{0.2M} ≤ 120 W/s LFS < edge of specimen 火焰横向蔓延未到达试样长宽边缘 Total heat release within 600 s THR _{600s} ≤ 7.5 MJ 600s 的总放热量 THR _{600s} ≤ 7.5 MJ GB/T 8626 Exposure = 30s 点火时间 30s F ₅ ≤ 150 mm within 60s 60s 内焰尖高度 F ₅ ≤ 150 mm No flaming droplets/particles within 60s 60s 内无燃烧滴落物/燃烧颗粒现象

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B ₁	C	GB/T 20284 and/且	Fire growth rate index FIGRA _{0.4MJ} ≤ 250 W/s 燃烧增长速率指数 FIGRA _{0.4MJ} ≤ 250 W/s LFS < edge of specimen 火焰横向蔓延未到达试样长翼边缘 Total heat release within 600 s THR _{600s} ≤ 15 MJ 600s 的总放热量 THR _{600s} ≤ 15 MJ
		GB/T 8626 Exposure = 30s 点火时间 30s	Fs ≤ 150 mm within 60s 60s 内焰尖高度 Fs ≤ 150 mm No flaming droplets/particles within 60s 60s 内无燃烧滴落物引燃滤纸现象
B ₂	D	GB/T 20284 and/且	Fire growth rate index FIGRA _{0.4MJ} ≤ 750 W/s 燃烧增长速率指数 FIGRA _{0.4MJ} ≤ 750 W/s
		GB/T 8626 Exposure = 30s 点火时间 30s	Fs ≤ 150 mm within 60s 60s 内焰尖高度 Fs ≤ 150 mm No flaming droplets/particles within 60s 60s 内无燃烧滴落物引燃滤纸现象
	E	GB/T 8626 Exposure = 15s 点火时间 15s	Fs ≤ 150 mm within 20s 20s 内焰尖高度 Fs ≤ 150 mm No flaming droplets/particles within 20s 20s 内无燃烧滴落物引燃滤纸现象
B ₃	F	No performance criteria 无性能要求	

^a For homogeneous products and substantial components of non-homogeneous products.
匀质制品或非匀质制品的主要组分。

^b For any external non-substantial component of non-homogeneous products.
非匀质制品的外部次要组分。

^c Any external non-substantial component having a PCS ≤ 2.0 MJ/m², if the product as a whole satisfies the following criteria of FIGRA_{0.2MJ} ≤ 20 W/s, and LFS < edge of specimen, and THR_{600s} ≤ 4.0 MJ, and s1, and d0, this product classified as A₁.
当外部次要组分的 PCS ≤ 2.0 MJ/m² 时, 若整体制品的 FIGRA_{0.2MJ} ≤ 20 W/s, LFS < 试样边缘, THR_{600s} ≤ 4.0 MJ 并达到 s1 和 d0 级, 则达到 A₁ 级。

^d For any internal non-substantial component of non-homogeneous products.
非匀质制品的任一内部次要组分。

^e For the product as a whole.
整体制品。

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Statement/声明

The test results relate to the behaviour of the test specimens of a product under the particular conditions of the test; they are not intended to be the sole criterion for assessing the potential fire hazard of the product in use.

本测试结果是产品试样在特定条件下的测试结果, 它不能作为评估该产品的防火性能唯一的标准。

The sample conditioning time conducted according to customer requested.

样品调湿时间按照客户规定要求执行。

Only the UV imitation marble sheet was tested. 只有 UV 装饰板进行了测试。

Warning/警告

This classification report does not represent type approval or certification of the product.

本报告不代表该制品的批准或认可。

The test laboratory has, therefore, play no part in sampling the product for the test, although it holds appropriate references to the manufacturer's factory production control that is aimed to be relevant to the samples tested and that will provide for their traceability.

样品是由客户提供, 实验室没有参与生产线现场取样, 所以无法追溯样品的来源。

***** End of Test Report/报告结束*****

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Q.15. Could you send designs in electronic version popular ?

A.Please find hereunder the brochure .

A77 series

<http://s.eqxiu.com/s/fyH0rR25?eqrcode=1&from=singlemessage&isappinstalled=0>

A69 series

<http://i.eqxiu.com/s/qqi5Vf78?eqrcode=1&from=singlemessage&isappinstalled=0>

3D series

<http://e.eqxiu.com/s/hRusR6Bw?eqrcode=1&from=singlemessage&isappinstalled=0>

Wooden series

<http://d.eqxiu.com/s/an3B09ze?eqrcode=1&from=singlemessage&isappinstalled=0>